Function: House Context: GP Dwelling Danger bld?: No

Nat Grid: 290800 207945 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: - Survival: Sub remains Use: Dwelling

Commentary: Plas-y-dinas is a substantial two-storey house erected by Curtis's & Harvey for their

first manager, Mr Henry Elcock. It is captioned 'Plas-y-dinas' on the 1877 OS map

and subsequent editions. The house is still occupied.

References: Johnson J.M. (1988).

OS maps.

Photo: 001_01 Originator: Jane M Johnson

Date: 1980s Ref no: -

Caption: Plas y Dinas.



SITE NO: 2 Dinas Terrace GP related?: Yes

Function: House Context: GP Dwelling Danger bld?: No

Nat Grid: 290914 207988 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 405049

Coey survey?: - Survival: Sub remains Use: Dwelling

Commentary: Dinas Terrace comprises a row of two-bay/ two-storey houses built by Curtis's &

Harvey for their key workers. The middle building (with gable façade) was originally a school. The block is shown on the 1877 OS map and captioned Dinas Terrace on subsequent maps. The school is now a house and the entire terrace is still occupied.

References: Johnson J.M. (1988).

OS maps.

RCAHMW NPRN: 405049

Photo: 002_01 Originator: Jane M Johnson

Date: 1980s Ref no: -

Caption: Dinas Terrace.



Photo: 002_02 Originator: David J. Percival

Date: 18/10/2006 Ref no: RCAHMW NPRN: 443639

Caption: Dinas Terrace from SE.



SITE NO: 101.1 GP related?: Yes

Function: Gate lodge Context: GP Dwelling Danger bld?: No

Nat Grid: 291025 207967 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Lodge Gate House CPAT HER: - RCAHMW: 405057

Coey survey?: - Survival: None Use: None

Commentary: Site of a single-storey gate lodge at the entrance to the Gunpowder Works. It is

shown on the 1877 OS map and captioned as a lodge on the 1914 and subsequent maps. It is cited on the 1927 Nobel Plan as 'Lodge Gate House'. According to Smith, it was originally the offices of the Dinas Bridge Firebrick Works. The building had become derelict by the mid-1970s and was demolished c.1977 to make way for a

new housing development.

References: Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405057

Smith R. (1981). Stevens R. (1974). Photo: 101.1_01 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Entrance lodge to right of entrance gates into Works.



SITE NO: 101.2 GP related?: Yes

Function: Entrance gates Context: GP Other Danger bld?: No

Nat Grid: 291011 207972 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 405057

Coey survey?: - Survival: None Use: None

Commentary: Site of entrance to the Gunpowder Works, immediately NW of the gate lodge

[101.1]. The gateway was shared by the road and tramway and comprised a pair of timber gates hung from dressed stone pillars, with a narrower pedestrian timber

gate at its south end.

The entrance was probably built for the Dinas Bridge Firebrick Works and then retained by Curtis's & Harvey when they took over. It was probably demolished c.1977 (at the same time as the gate lodge) to make way for a new housing

development.

References: OS maps.

Photo: 101.2_01 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Entrance to Works. Note lodge at right and tramline.



Photo: 101.2_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524300

Caption: View looking north-east along the entrance road, close to the site of the former entrance

gates (NPRN:405057).



SITE NO: 101.3 GP related?: Yes

Function: Fountain Context: GP Other Danger bld?: No

Nat Grid: 291014 207976 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: -CPAT HER: -RCAHMW: -

Coey survey?: -Survival: None Use: None

Commentary: Site of a water fountain just inside the entrance to the Gunpowder Works, on the north side of the road/tramway.

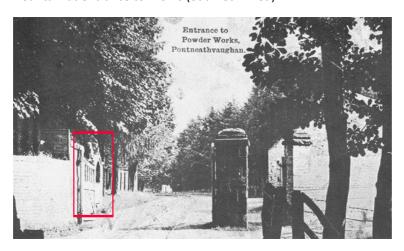
> An old picture shows a two-centred opening to its façade (facing the road). This structure is depicted on the 1903 OS map and subsequent editions. It is captioned as 'Fountain' until 1964, when it becomes 'Fountain (Disused)'. It has since been demolished to make way for a housing development.

References: OS maps.

Photo: 101.3 01 Originator: Pritchard et al (1985), p.16

Date: Ref no:

Caption: Fountain at entrance to Works (outlined in red).



SITE NO: 102 GP related?: Yes

Function: Saltpetre store Context: GP Preparation Danger bld?: No

Nat Grid: 291078 208012 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Saltpetre stores CPAT HER: - RCAHMW: 405058

Coey survey?: - Survival: Sub remains Use: Community hall

Commentary: A single-storey saltpetre store erected after 1877 and first shown on the 1903 OS

map. It is cited as 'Saltpetre stores' on the 1927 Nobel Plan. This was the principal ingredient of gunpowder and was refined in a building 220m to its NE [112.1]. The

store was served by a loop off the main tramway [601.2]. This loop ran

longitudinally through the building and the openings are still evident on both gables. In the 1980s the building was refurbished as a community hall and now has a replacement slate roof (with skylights), rainwater goods and door/window frames. All the original masonry was retained, complete with cream-brick dressings to the

quoins and openings.

References: Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405058

Tough E.M.B (1987a), pp 15-17.

Photo: 102_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524299

Caption: The former Saltpetre Store (NPRN:405058) viewed from the south-west.



Photo: 102_02 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030888

Caption: Former Saltpetre Store, now a community hall.



Photo: 102_03 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030915

Caption: Gable of community hall. Note arch head behind green sign (former entrance/exit for

tramway).



SITE NO: 103 GP related?: Yes

Function: Sea	arch house	Context: GP Ancillary	Danger bld?: No	
Nat Grid: 293	1098 208028	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Yes		Owner: No	Protection: -	
Nobel: Search house		CPAT HER: -	RCAHMW: 405059	
Coey survey?:	-	Survival: None	Use: None	
Commentary:	Site of a search house near the entrance to the Works where employees were searched for items which may have caused an explosion (e.g. matches). It is captioned as 'Office' on the 1877 OS map and depicted on subsequent editions. It is cited as 'Search house' on the 1927 Nobel Plan. The building may have been demolished in the 1930s or '40s as it is not shown on the 1948 or 1964 OS maps.			
References:	Nobel Industries plan (19	927).		

SITE NO: 104

Hollybush Cottage

GP related?: Yes

Function: Engineer's house Context: GP Dwelling Danger bld?: No

Nat Grid: 291206 208101 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405060

Coey survey?: - Survival: Sub remains Use: Dwelling

Commentary: Hollybush Cottage is a three-bay/ two-storey dwelling with a two-storey rear return.

It was erected by Curtis's & Harvey for one of their key employees (Moses says for the Engineer). The building is shown on all OS maps from 1877 onwards but it is not

until 1964 that it is cited as 'Hollybush'.

It is still occupied and has been extensively refurbished with a tile roof, pebble-

dashed walls and replacement window/ door frames.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Photo: 104_01 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Hollybush Cottage (left - red X)

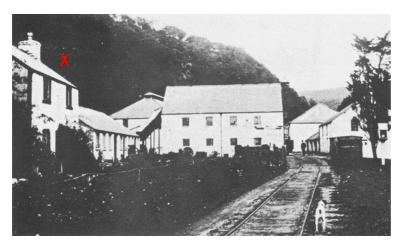


Photo: 104_02 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

Caption: Hollybush Cottage (top left - red X).



Photo: 104_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524301

Caption: Hollybush Cottage, formerly the Works Engineer's cottage (NPRN:405060), viewed from

the south-east.



SITE NO: 105 GP related?: Yes

Function: Coopers' and

millwrights' workshops

Context: GP Ancillary Danger bld?: No

Nat Grid: 291222 208110 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Smithy; Coopers & CPAT HER: - RCAHMW: 405061

Millwrights shops

Coey survey?: - Survival: None Use: None

Commentary: Site of workshops for coopers and millwrights. Shown, but not captioned, on all OS

maps from 1877 onwards. Noted as 'Smithy, Coopers & Millwrights shops' on the 1927 Nobel Plan (the smithy probably refers to building 110). Annotated as 'Fitters, Coopers' by Moses. The building was served by a spur off the main tramway [601.2]. An old aerial photograph shows a single-storey building with ten openings (eight windows and two doorways) on its south elevation. The workshops have been

demolished.

The fitters would have been responsible for the plant and machinery, and the coopers for the barrels in which the gunpowder was moved around the works and packed for dispatch. According to Pritchard et al, their equipment was driven by a

wire rope off the turbine [129] behind mills 1-8 (230m to the east).

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.40.

Photo: 105_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

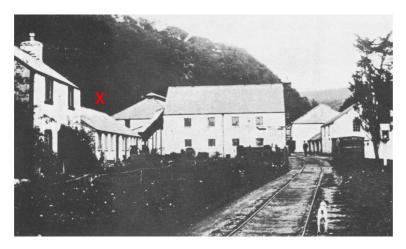
Caption: Coopers' and Mechanics' workshops (top left - red X).



Photo: 105_02 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Coopers' and Mechanics' shops workshops (red X)



SITE NO: 106 GP related?: Yes

Function: Gunpowder testing Context: GP Processing Danger bld?: No

range

Nat Grid: 291221 208078 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Gun range & Cannon CPAT HER: - RCAHMW: -

Coey survey?: - Survival: None Use: None

Commentary: Area where gunpowder was tested by means of a metal ball fired from a cannon.

Cited on 1927 Nobel Plan as 'Gun range & Cannon'. The Plan also notes that the cannon was now in Brecon Museum. There was another testing range on the east

bank [302].

References: Nobel Industries plan (1927).

Thomas D. (1997): PRN 2604

Photo: 106_01 Originator: Pritchard et al (1985), p.26

Date: 1980s Ref no: -

Caption: Powder testing cannon (Rose Cottage in background).



SITE NO: 107 GP related?: Yes

Function: General office; Context: GP Ancillary; GP Danger bld?: No

Stableman's house Dwelling

Nat Grid: 291248 208078 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: General office & House CPAT HER: - RCAHMW: 405065

Coey survey?: - Survival: None Use: None

Commentary: Site of a two-storey building which incorporated a general office and stableman's

dwelling. Situated between the tramway and river, it is depicted on all OS maps from 1877 onwards. Noted as 'General office & house' on the 1927 Nobel Plan. Given the works' reliance on the horse-drawn tramway to move materials, the stableman would have been a key worker, responsible for the well-being of the

horses.

References: Nobel Industries plan (1927).

OS maps.

Photo: 107_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

Caption: Offices and Stableman's house (left - red X).



SITE NO: 108.1 GP related?: Yes

Function: Cart shed Context: GP Transport Danger bld?: No

Nat Grid: 291251 208098 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Garage CPAT HER: - RCAHMW: 405066

Coey survey?: - Survival: None Use: None

Commentary: Site of a cart shed shown on all OS maps from 1877 onwards. Cited as 'garage' on

1927 Nobel Plan and as 'cart shed' by Moses. An old photograph shows a two-storey

building with two openings on its north elevation.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

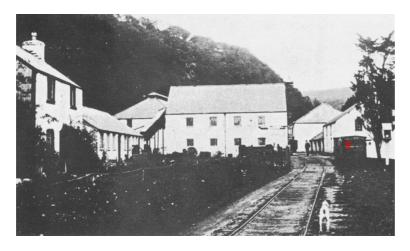
OS maps.

RCAHMW NPRN: 405066

Photo: 108.1_01 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Two-storey cart house (right - red X)



SITE NO: 108.2 GP related?: Yes

Function: Shed Context: GP Transport Danger bld?: No

Nat Grid: 291262 208105 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Stables & Cart Sheds CPAT HER: - RCAHMW: 405066

Coey survey?: - Survival: None Use: None

Commentary: Site of a shed shown on all OS maps from 1877 onwards. Cited as 'stables & cart

shed' on 1927 Nobel Plan. An old photograph shows a single-storey building, open

to its north elevation.

References: Nobel Industries plan (1927).

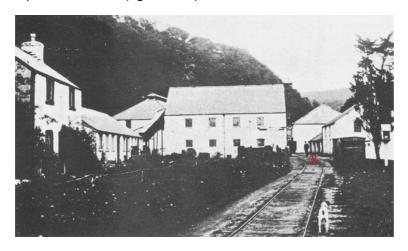
OS maps.

RCAHMW NPRN: 405066

Photo: 108.2_01 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Open-sided stables (right - red X)



SITE NO: 108.3 GP related?: Yes

Function: Stables Context: GP Transport Danger bld?: No

Nat Grid: 291274 208115 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Stables & Cart Sheds CPAT HER: - RCAHMW: 405066

Coey survey?: - Survival: None Use: None

Commentary: Site of a stables shown on all OS maps from 1877 onwards. Cited as 'stables & cart

shed' on 1927 Nobel Plan and as 'stable' by Moses. An old photograph shows a substantial two-storey building with hipped roof. Pritchard et al note that it could

house c.10 horses.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.44.

Photo: 108.3_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

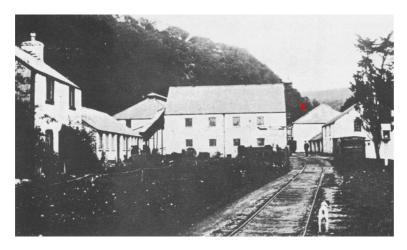
Caption: Stables and Cart shed (centre right - red X).



Photo: 108.3_02 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Two-storey hipped room building (centre right - red X)



SITE NO: 109 GP related?: Yes

Function: Carpenter's shop; Context: GP Preparation; GP Danger bld?: No

Saltpetre store Ancillary

Nat Grid: 291248 208116 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405063

Coey survey?: - Survival: None Use: None

Commentary: Shown on all OS map editions from 1877 onwards. Not captioned on 1927 Nobel

Plan. Moses annotates it as 'barrels' at west end and 'joiners' at east end. Described

by Pritchard et al as saltpetre stores and carpenter's shop.

Old photographs show a two-storey building with four openings along its west elevation, pitched roof aligned N-S and bell on the apex of its south gable; also a single-storey lean-to along its east side. The two-storey section may have been for

storing refined saltpetre and the lean-to used as a joinery shop.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.16.

Photo: 109_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

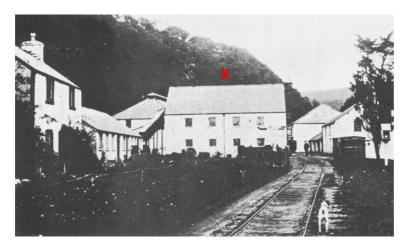
Caption: Saltpetre stores and Carpenters' shop (centre left - red X).



Photo: 109_02 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Saltpetre store (centre - red X)



SITE NO: 110 GP related?: Yes

Function: Blacksmith's workshop Context: GP Ancillary Danger bld?: No

Nat Grid: 291224 208128 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405062

Coey survey?: - Survival: None Use: None

Commentary: Site of smithy explicitly captioned on 1877 OS map and shown on all subsequent

editions. An old aerial photograph shows a single-storey building with pitched gable

roof aligned N-S.

References: Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405062

Photo: 110_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

Caption: Smithy (top centre - red X).



SITE NO: 111 GP related?: Yes

Function: Wheelwright's Context: GP Ancillary Danger bld?: No

workshop

Nat Grid: 291236 208135 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405062

Coey survey?: - Survival: None Use: None

Commentary: Site of a wheelwright's shop first shown in the 1903 OS map. Annotated by Moses as

'wheelwright' at west end and 'oil store' at east. Pritchard et al also note stables at east end (though this may be a mistake) and that driven by a wire rope off a turbine

[129] behind mills 1-8, 205m to its east.

An old photograph shows a long single-storey building with several doorways and

multiple windows along its south elevation.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), pp 22 and 40.

Photo: 111_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

Caption: Wheelwrights' shop and Stables (top centre - red X).



SITE NO: 112.1 GP related?: Yes

Function: Saltpetre refinery Context: GP Preparation Danger bld?: No

Nat Grid: 291263 208142 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: 52 Saltpetre grinding and

sieving stores

CPAT HER: - RCAHMW: 405064

Coey survey?: - Survival: None Use: None

Commentary: Site of saltpetre refinery. Shown on all OS maps from 1877 onwards. Cited in 1927

Nobel Plan as '52 - Saltpetre grinding and sieving stores' and annotated by Moses as 'KNO3 refining'. Served by spur off main tramway [601.2]. Possibly driven by a wire

rope off the turbine [129] behind mills 1-8, 185m to east.

An old photograph shows a substantial two-storey building with hipped roof aligned east-west. The roof has a raised ventilator along its length. A loading canopy

projected from the middle of its south elevation.

Here the imported saltpetre was refined to remove any impurities and then ground and sieved preparatory to mixing with charcoal and sulphur. The exhaust from the

furnace heating the pans of dissolved saltpetre was ducted up a flue [112.2] to a

chimney c.80m NW.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.40.

Photo: 112.1_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

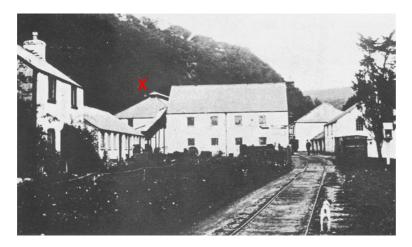
Caption: Saltpetre refinery (top right - red X).



Photo: 112.1_02 Originator: Pritchard et al (1985), p.16

Date: - Ref no: -

Caption: Saltpetre refinery (red X)



SITE NO: 112.2 GP related?: Yes

Function: Ch	nimney flue	Context: GP Preparation	Danger bld?: No	
Nat Grid: 29	01238 208179 (C)	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Ye	25	Owner: No	Protection: -	
Nobel: -		CPAT HER: -	RCAHMW: 405064	
Coey survey?:	-	Survival: None	Use: None	
Commentary:	Underground flue which ducted the exhaust from the furnace heating the saltpetre the evaporation pans [112.1] to a chimney [112.3].			
References:	OS maps.			
	RCAHMW NPRN: 40506	4		

SITE NO: 112.3 GP related?: Yes

Function: Chi	imney	Context: GP Preparation	Danger bld?: No		
Nat Grid: 293	1218 208211	Community: Ystradfellte			
Admin Unit: Powys		Historic County: Brecknockshire			
In BBNP?: Yes	S	Owner: No	Protection: -		
Nobel: Chimney		CPAT HER: -	RCAHMW: 405064		
Coey survey?:	-	Survival: Uncertain	Use: None		
Commentary:	A chimney associated with the evaporation pans in the saltpetre refinery [112.1]. Explicitly captioned on all OS maps from 1877 onwards.				
References:	eferences: Nobel Industries plan (1927).				
	OS maps.				
	RCAHMW NPRN: 405064				

SITE NO: 113 GP related?: Yes

Function: Harness room Context: GP Transport Danger bld?: No

Nat Grid: 291292 208110 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Not shown CPAT HER: - RCAHMW: 405067

Coey survey?: - Survival: None Use: None

Commentary: Site of a building first depicted on the 1903 OS map and subsequent editions. Noted

by Moses as 'harness room'. An old photograph shows a pitched roof building on the

edge of the river.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405067

Photo: 113_01 Originator: Pritchard et al (1985), p.22

Date: - Ref no: -

Caption: Harness room (bottom right - red X).



SITE NO: 114 GP related?: Yes

Function: Ha	y shed	Context: GP Transport	Danger bld?: No	
Nat Grid: 293	1315 208123	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Yes	S	Owner: No	Protection: -	
Nobel: Not shown		CPAT HER: -	RCAHMW: 405068	
Coey survey?:	-	Survival: None	Use: None	
Commentary:	Site of a building first depicted on the 1903 OS map and subsequent editions. Noted by Moses as 'hay shed'.			
References:	Moses T.L. (1979b). Nobel Industries plan (1979b). OS maps.	927).		

SITE NO: 115.1 Rose Cottage GP related?: Yes

Function: Foreman's house Context: GP Dwelling Danger bld?: No

Nat Grid: 291300 208152 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: 54 Foreman's house CPAT HER: - RCAHMW: 405069

Coey survey?: - Survival: Sub remains Use: Dwelling

Commentary: Rose Cottage is a three-bay/ two-storey dwelling with a two-storey rear return. It

was erected by Curtis's & Harvey for the Works Foreman. The building is shown on all OS maps from 1877 onwards. Noted in 1927 Nobel Plan as '54 - Foreman's house' and also annotated by Moses as 'Foreman's house'. Cited as 'Rose Cottage' on 1964 OS map. Old photographs show its west elevation to have been hung with slates. The house is still occupied and has been extensively refurbished with a replacement slate roof, plastic rainwater goods, painted and rendered walls, and replacement window/ door frames. A large single-storey with two doorways has been added to

its east gable.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405069 Tough E.M.B (1987b), p.4. Photo: 115.1_01 Originator: Pritchard et al (1985), p.34

Date: 1980s Ref no: -

Caption: Members of Merthyr Tydfil & District Naturalists' Society outside Rose Cottage.



Photo: 115.1_02 Originator: Pritchard et al (1985), p.45

Date: c.1880 Ref no: -

Caption: Moses family outside Rose Cottage.



Photo: 115.1_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524302

Caption: Rose Cottage, formerly the Works Foreman's cottage (NPRN:405069), viewed from the

south-east.



Photo: 115.1_04 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030913

Caption: Rose Cottage.



SITE NO: 115.2 GP related?: Yes

Function: Plaque Context: GP Other Danger bld?: No

Nat Grid: 291325 208148 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 41103

Coey survey?: - Survival: Sub remains Use: None

Commentary: A dressed stone plaque reading 'C & H/ 1863'. Rescued by Tom Pritchard from mills

1-8 [128] and built into garden wall at side of Rose Cottage. This is the earliest

attested date from Curtis's & Harvey's presence at Glyn Neath.

References: Johnson S. (1996).

RCAHMW NPRN: 405069 RCAHMW NPRN: 41103

Photo: 115.2_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524303

Caption: C&H Plaque in the wall of Rose Cottage (NPRN:405069).



Photo: 115.2_02 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030889

Caption: C&H plaque in the garden wall of Rose Cottage.



SITE NO: 116 GP related?: Yes

Function: Sa	w pit	Context: GP Ancillary	Danger bld?: No
Nat Grid: 29	1339 208128	Community: Ystradfellte	
Admin Unit:	Powys	Historic County: Brecknocks	hire
In BBNP?: Ye	es .	Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: None	Use: None
Commentary:	Site of a saw pit first shown on the 1903 map and is explicitly captioned on both it and the 1914 edition. Probably used to cut timbers for barrel making and/or general joinery work.		
References:	OS maps.		

SITE NO: 117 GP related?: Yes

Function: Sul	lphur store	Context: GP Preparation	Danger bld?: No	
Nat Grid: 29	1354 208167	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Ye	S	Owner: No	Protection: -	
Nobel: 56 Sulphur store		CPAT HER: -	RCAHMW: -	
Coey survey?:	-	Survival: None	Use: None	
Commentary:	Site of a building shown on the 1877 OS map and subsequent editions. Cited as '56 - Sulphur store' on the 1927 Nobel Plan. The imported sulphur would have been stored here prior to mixing with saltpetre and charcoal.			
References:	Nobel Industries plan (1 OS maps.	927).		

SITE NO: 118 GP related?: Yes

Function: Gro	ound charcoal store	Context: GP Preparation	Danger bld?: No	
Nat Grid: 29	1377 208160	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Yes	S	Owner: No	Protection: SAM BR230	
Nobel: 15 Ground charcoal store CPAT HER: - RCAHMW: 405073		RCAHMW: 405073		
Coey survey?:	-	Survival: None	Use: None	
Commentary:	y: Site of a building shown on the 1877 OS map and subsequent editions. Cited as '15 - Ground charcoal store' on the 1927 Nobel Plan. The charcoal would have been stored here prior to mixing with saltpetre and sulphur. Served by a spur off the main tramway [601.2]. Building 119 may also have been a charcoal store.			
References:	erences: Nobel Industries plan (1927).			
	OS maps.			
	RCAHMW NPRN: 405073	3		

SITE NO: 119 GP related?: Yes

Function: Charcoal store; Context: GP Preparation Danger bld?: No

Charge barrel store?

Nat Grid: 291377 208178 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 19 Charge barrel house? CPAT HER: - RCAHMW: 405071

Coey survey?: - Survival: None Use: None

Commentary: Site of a building shown on the 1877 OS map and subsequent editions. Its precise

function is uncertain. It is possibly '19 - Charge barrel house' on the 1927 Nobel Plan, although this caption could refer to an adjacent building [120]. It is also annotated

by Moses as a 'Charcoal store' (Building 118 was also a charcoal store).

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

SITE NO: 120 GP related?: Yes

Function: Charge barrel store?; Context: GP Preparation Danger bld?: No

Sulphur store

Nat Grid: 291390 208188 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 19 Charge barrel house? CPAT HER: - RCAHMW: 405072

Coey survey?: - Survival: None Use: None

Commentary: Site of a building shown on the 1877 OS map and subsequent editions. Its precise

function is uncertain. It is possibly '19 - Charge barrel house' on the 1927 Nobel Plan, although this caption could refer to an adjacent building [119]. It is also annotated

by Moses as a 'Sulphur store' (Building 117 was also a sulphur store).

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

SITE NO: 121 GP related?: Yes

Function: Charcoal grinding

house; Mixing house;

Sulphur grinding

house

Context: GP Incorporation; GP Danger bld?: Yes

Preparation

Nat Grid: 291405 208174 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 17 Machinery store; 20 Mixing CPAT HER: 59547 RCAHMW: 405074

house; 21 Charcoal grinding;

22 Sulphur grinding

Coey survey?: - Survival: None Use: None

Commentary: Site of a block of buildings shown on the 1877 OS map and subsequent editions.

Captioned on the 1927 Nobel Plan from west to east as '17 Machinery store; 20 Mixing house; 21 Charcoal grinding; 22 Sulphur grinding' and annotated by Moses as 'Green charge mixing'. According to Moses, there was a shaft from a nearby steam engine [125.1], but whether it was also water powered is uncertain. An old photograph shows a two-storey building with an open lean-to porch along its north

elevation. Served by a loop off the main tramway [601.2].

Here the charcoal and sulphur were prepared and then mixed with the refined

saltpetre to form the 'green charge'.

References: CPAT HER: 37083

CPAT HER: 59545 Moses T.L. (1979a).

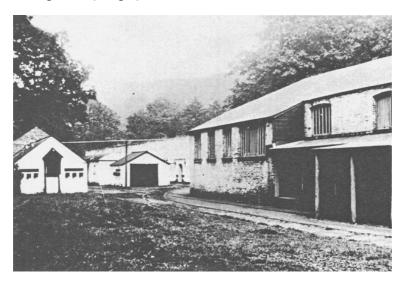
Nobel Industries plan (1927).

OS maps.

Photo: 121_01 Originator: Pritchard et al (1985), p.23

Date: - Ref no: -

Caption: Mixing house (at right).



SITE NO: 122

Mills 9-11; Sudan Mills

Function: Incorporating mills 9-Context: GP Incorporation; GP Danger bld?: Yes

GP related?: Yes

11; Waterwheel pit Power

Nat Grid: 291404 208153 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Protection: SAM BR230 Owner: No

Nobel: 27B 3 mills CPAT HER: -RCAHMW: 405075

Survival: Traces Coey survey?: -Use: None

Commentary: A block of three incorporating mills shown on the 1903 OS map and later additions. Simply noted as '27B - 3 mills' on the 1927 Nobel Plan. Known as the 'Sudan Mills', RCAHMW states that they were erected in 1898. In that year, British General Sir Herbert Kitchener defeated the army of Abdullah al-Taashi, thus paving the way for the British occupation of Sudan in 1899. Foundation traces may still survive in the undergrowth. Served by a spur off the main tramway [601.2].

> Here the green charge was incorporated into gunpowder using pairs of overdriven edge runner stones. The mills were apparently initially driven by a waterwheel on the east gable of the block, and then by a turbine [123]. The water was supplied along an extension of the Lower Leat [512.2]. According to Tough, the stone-lined waterwheel pit survives.

References: Moses T.L. (1979a).

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.40.

Pritchard T, Evans J, & Johnson, S. (1985), pp 14 and 40.

Pritchard T. (1985).

RCAHMW NPRN: 405075

Tough E.M.B (1987a).

Tough E.M.B (1987b), p.12.

Tough E.M.B (1987b), Plate 3.

Photo: 122_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524304

Caption: The Sudan Incorporating Mills (NPRN:405075) viewed from the east.



Photo: 122_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524307

Caption: The Incorporating Mills from the south-east.



SITE NO: 123 GP related?: Yes

Function: 25hp turbine house Context: GP Power Danger bld?: No

Nat Grid: 291414 208152 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: Turbine house CPAT HER: - RCAHMW: 405075

Coey survey?: - Survival: Some remains Use: None

Commentary: This feature is shown on the 1903 OS map and subsequent editions. Cited as

'Turbine house' on the 1927 Nobel Plan. Powered incorporating mills 9-11 [122]. According to Pritchard, the building housed a Pelton wheel, from which there was a pulley belt take-off to the machinery in the nearby mill block. Remains of the house

and tailrace survive.

References: CPAT HER: 59547

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405075 Tough E.M.B (1987a).

Tough E.M.B (1987b), Plate 4.

Photo: 123_01 Originator: Pritchard et al (1985), p.10

Date: - Ref no: -

Caption: Pelton wheel house (background) and tailrace (foreground)



Photo: 123_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524305

Caption: The turbine house for the Sudan Incorporating Mills (NPRN:405075) viewed from the

north-east.



Photo: 123_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524306

Caption: The tailrace of the Sudan Mills turbine (NPRN:405075) viewed from the south.



SITE NO: 124 GP related?: Yes

Function: Changing rooms; Context: GP Ancillary Danger bld?: No

Watch house

Nat Grid: 291421 208199 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 23 Watch house; 24 Wash CPAT HER: - RCAHMW: 405077

house

Coey survey?: - Survival: None Use: None

Commentary: Site of a watch house shown in the 1877 OS map and subsequent editions. Noted on

1927 Nobel Plan as '23 - Watch house; 24 - Wash house'. Moses annotates it as

'Mess room'. An old photograph shows a long single-storey building.

Here those working in the nearby danger buildings would have changed into their work clothes. They may also have retired here whilst the gunpowder was being

incorporated in nearby mills 122 and 128.

References: Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.14.

Pritchard T. (1985).

Photo: 124_01 Originator: Pritchard et al (1985), p.23

Date: - Ref no: -

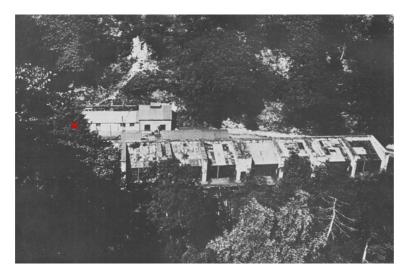
Caption: Watch house (at left).



Photo: 124_02 Originator: Pritchard et al (1985), p.20

Date: - Ref no: -

Caption: Watch house (upper left - red X).



SITE NO: 125.1 GP related?: Yes

Context: GP Power Danger bld?: No Function: Steam engine house

Nat Grid: 291430 208201 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

Owner: No In BBNP?: Yes Protection: SAM BR230

Nobel: 26 Steam engine **CPAT HER: 59546** RCAHMW: 405079

Coey survey?: -Survival: Some remains Use: None

Commentary: A building is shown on the east gable of the engine house [124] on the 1877 OS map and subsequent editions. Noted in 1927 Nobel Plan as '26 - Steam engine'. Likewise annotated by Moses as 'Steam engine'. It was manufactured by Messrs Robey & Co (Lincoln) and acted as a back-up drive to incorporating mills 1-8 [128] when water was in short supply or the turbine was stopped for maintenance. According to Pritchard and Tough, there was a 7-8ft deep pit (now infilled) from which a drive shaft ran under the tramway in a brick-lined tunnel to the mill block. An old photograph shows a single-storey building with a raised ridge ventilator and two openings to its south elevation.

References: **CPAT HER: 59546**

Moses T.L. (1979a).

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405079

Tough E.M.B (1987a), pp 11-12.

Photo: 125.1_01 Originator: Pritchard et al (1985), p.20

Date: - Ref no: -

Caption: Steam engine house (upper centre left - red X).



Photo: 125.1_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524309

Caption: Brick-lined engine pit of the Robey Steam Engine (NPRN:405079) viewed from the south-

east.



SITE NO: 125.2 GP related?: Yes

Function: Ch	imney flue	Context: GP Power	Danger bld?: No
Nat Grid: 29	1408 208235 (C)	Community: Ystradfellte	
Admin Unit: Powys		Historic County: Brecknockshire	
In BBNP?: Ye	S	Owner: No	Protection: -
Nobel: Shown but not captioned		CPAT HER: 59546	RCAHMW: 405079
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	This underground flue ducted the exhaust from the boiler setting in the steam engine house [125.1] to a chimney 80m further up the slope [125.3].		
References:	Nobel Industries plan (1927).		
	OS maps.		
	RCAHMW NPRN: 40507	9	

SITE NO: 125.3 GP related?: Yes

Function: Chimney Context: GP Power Danger bld?: No

Nat Grid: 291387 208269 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: Chimney from engine house CPAT HER: 59546 RCAHMW: 405079

boiler

Coey survey?: - Survival: Uncertain Use: None

Commentary: This chimney was linked by an underground duct [125.2] to a steam engine house

c.80m to its SE. It predates 1877.

References: Nobel Industries plan (1927).

OS maps.

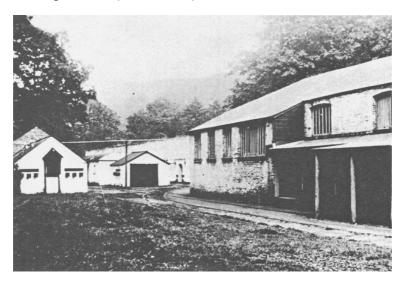
SITE NO: 126 GP related?: Yes

Function: Fire engine house Context: GP Ancillary Danger bld?: No Nat Grid: 291430 208192 Community: Ystradfellte Historic County: Brecknockshire Admin Unit: Powys In BBNP?: Yes Protection: SAM BR230 Owner: No Nobel: 25 Fire engine CPAT HER: -RCAHMW: 405078 Coey survey?: -Survival: None Use: None Commentary: Site of a fire engine house shown on 1877 OS map and subsequent editions. Cited as '25 - Fire engine' in 1927 Nobel Plan and as 'Fire station' by Moses. According to Pritchard, the building housed two hand-propelled fire engines, one of which ran on the tramway. AN old photograph shows a single-storey building with large doorway on its west gable. Served by a spur off the main tramway [601.2]. References: Moses T.L. (1979b). Nobel Industries plan (1927). OS maps. Pritchard T. (1985).

Photo: 126_01 Originator: Pritchard et al (1985), p.23

Date: - Ref no: -

Caption: Fire engine house (at centre left).



SITE NO: 127 GP related?: Yes

Function: Ch	arge magazine	Context: GP Incorporation	Danger bld?: Yes	
Nat Grid: 29	1443 208198	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Ye	s	Owner: No	Protection: SAM BR230	
Nobel: Shown but not captioned		CPAT HER: -	RCAHMW: 405080	
Coey survey?:	-	Survival: Traces	Use: None	
Commentary:	ry: Traces of a charge magazine shown on the 1877 OS map and subsequent editions. Annotated by Moses as 'Ride charge magazine'. An old photograph shows a single-storey building. Here the green charge was stored in readiness for incorporation.			
References:	Moses T.L. (1979b).			
	Nobel Industries plan (19	927).		
	OS maps.			
	RCAHMW NPRN: 405080)		

Photo: 127_01 Originator: Pritchard et al (1985), p.20

Date: - Ref no: -

Caption: Charge house (centre - red X).

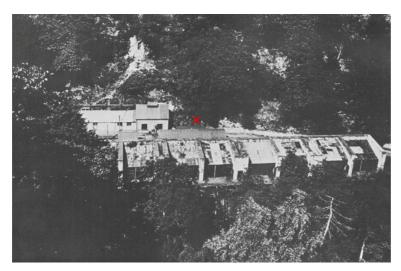


Photo: 127_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524308

Caption: Footings, probably of the Ride Charge Magazine (NPRN:405080) viewed from the north-

east.



SITE NO: 128 Mills 1-8 GP related?: Yes

Function: Incorporating mills 1- Context: GP Incorporation; GP Danger bld?: Yes

8; Waterwheel pit Power

Nat Grid: 291453 208192 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 27 8 mills [numbered 1 to 8 CPAT HER: - RCAHMW: 405076

from S end]

Coey survey?: - Survival: Traces Use: None

Commentary: A block of eight incorporating mills shown on the 1877 OS map and later additions.

According to Harrett, there were only two mills extant when the factory was purchased by Curtis's & Harvey. The 1927 Nobel Plan records them as '27 - 8 mills' and numbers them 1 to 8 (starting at west end); Pritchard et al number them 4-11.

Served by a spur off the main tramway [601.2].

An old aerial photograph shows the block to have had substantial front, side and internal party walls, but very light back (south) walls and lean-to roofs to mitigate the effects of accidental explosions. Although Pritchard states that the block was demolished in the early 1970s, foundation traces may survive.

Here the green charge was incorporated into gunpowder using pairs of underdriven edge runner stones. The mills were initially driven by a waterwheel on the east gable of the block, and then by a turbine [129], the water being supplied along the Lower Leat [512.2]. The motion of the plant was transmitted to the machinery by a shaft running in an tunnel beneath the floor. A Robey steam engine in a nearby building [125.1] provided a back-up power supply.

References: Clibborn D.S. (1969).

Crocker G. (1986).

Harrett J. (1928), p.153.

Johnson S. (1996).

Moses T.L. (1979a).

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.40.

Pritchard T. (1972).

Pritchard T. (1985).

Tough E.M.B (1987a).

Tough E.M.B (1987b), Plate 5.

Photo: 128_01 Originator: Pritchard et al (1985), p.20

Date: - Ref no: -

Caption: Incorporating mills (foreground - red X).

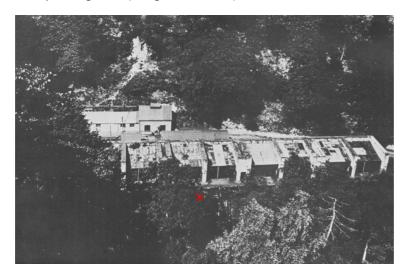
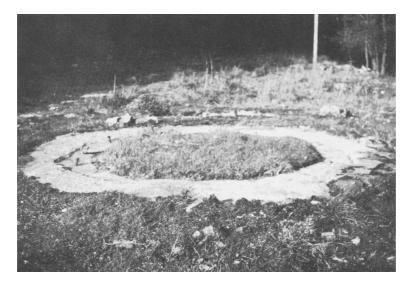


Photo: 128_02 Originator: Pritchard et al (1985), p.19

Date: - Ref no: -

Caption: Footprint of base of incorporating pan.



SITE NO: 129 GP related?: Yes

Function: 30hp turbine house Context: GP Power Danger bld?: No

Nat Grid: 291444 208177 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 27A Turbine house 30hp CPAT HER: - RCAHMW: 405076

Coey survey?: - Survival: None Use: None

Commentary: Site of a turbine house shown on the 1877 OS map and subsequent editions. Cited as

'27A - Turbine house 30hp' on the 1927 Nobel Plan. Powered incorporating mills 1-8 [128]. According to Moses, the turbines were made by Gilbert Gilkes & Wilson. The power was transmitted through bevel gears, shafts and fast/loose pulleys to the individual incorporating pans. According to Pritchard et el, the turbine also drove equipment in the millwright's shop [105] and saltpetre mill [112.1], as well as a

circular saw and chaff cutter.

References: Clibborn D.S. (1969).

CPAT HER: 59547

Moses T.L. (1979a).

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.40.

RCAHMW NPRN: 405076

Tough E.M.B (1987a).

SITE NO: 201 GP related?: Yes

Function: 6hp turbine house; Context: GP Power Danger bld?: No

Pump house

Nat Grid: 291546 208217 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-storey/ single-bay rubble masonry building with monopitched roof (internally brick vaulted) built into the steep west bank of the

river immediately upstream from lower footbridge (formerly the Lower Leat

aqueduct).

Shown on all editions of the OS 25-inch map from 1877 onwards. Numbered 28 on the 1927 Nobel Plan and cited as 'Turbine & Pump house 6hp'. Moses cites it as the

'pump house for cake press'.

The turbine was supplied with water from the lower leat [512.1]. Vestiges of masonry pilasters built up the side of the vertical bank just beyond the building may indicate the flume to or from the turbine. It drove a pump which pressurised water which was then piped to a hydraulic press in an adjacent cake press house [202] and also to a second cake press house [203] c.175m upstream. The pump's mounting block survives within the building.

This was a relatively small turbine and one of seven deployed within the works (four of which are in the Copy focus area)

of which are in the Coey focus area).

References: Belford P. (2015), p.17 (W14).

CPAT HER: 39176, 50030

Finlason A. (2013), pp 18-21.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405085

Thomas D. (1997): PRN 2607

Tough E.M.B (1987a), p.24.

Tough E.M.B (1987a).

Tough E.M.B (1987b), p.3.

Photo: 201_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524329

Caption: Aqueduct (NPRN:405097) north abutment, and Press Pump House (NPRN:405085) viewed

from the south-east.



Photo: 201_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524327

Caption: Press Pump House (NPRN:405085) viewed from the east.



Photo: 201_03 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: -



SITE NO: 202 GP related?: Yes

Danger bld?: Yes Function: Press house (cake) Context: GP Processing

Nat Grid: 291560 208232 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: -

Nobel: 29 Press house CPAT HER: -RCAHMW: 405084

Coey survey?: Yes (AC) Survival: Traces Use: None

Commentary: Remains of a rubble masonry building set into slope on west side of former tramway c.20m upstream from lower footbridge. Only the back masonry wall is clearly evident, built into the slope; the other walls were probably timber as this was a danger building.

> Shown on OS 25-inch map from 1877 onwards. Cited in 1927 Nobel Plan as '29 Press House'. Annotated as 'Cake Press' by Moses.

> Here the incorporated gunpowder ('mill cake') was compressed into slabs ('press cake') by means of a hydraulic press. Power for the latter was piped from a nearby turbine pump house [201]. The building was served by a short spur off the tramway [601.2].

This is one of two cake press houses in the Works, both of which are in the Coey focus area.

References: Belford P. (2015), pp 33, 35 (B18).

Finlason A. (2013), pp 22-25.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405084 Tough E.M.B (1987b), p.3. Photo: 202_01 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: -



SITE NO: 203 GP related?: Yes

Function: Press house (cake) Context: GP Processing Danger bld?: Yes

Nat Grid: 291682 208273 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: -

Nobel: 30 Press house damaged by CPAT HER: - RCAHMW: 405086

explosion

Coey survey?: Yes (AC) Survival: Some remains Use: None

Commentary: Remains of at least two rubble masonry buildings on west side of former tramway, c.180m upstream from the lower footbridge.

Only the south huilding is shown on the OS 25

Only the south building is shown on the OS 25-inch maps, from 1877 onwards. Cited in 1927 Nobel Plan as '30 Press House damaged by explosion'. When the explosion occurred is unknown. It is not impossible that the north building was its replacement. The south building is annotated as 'Cake Press' by Moses. Being danger buildings, some of the walls would have been of timber construction. The building was served by a loop off the tramway [601.2]. The OS maps suggest that there was a loading porch on each side of the building.

Here the incorporated gunpowder ('mill cake') was compressed into slabs ('press cake') by means of a hydraulic press. Power for the latter was piped from a pump house [201] some 175m downstream, next the footbridge. According to Pritchard, the pipe from the pump house ran along the west side of the tramway and vestiges of it may still survive along the footpath; Tough describes it as a 'pencil-sized bore pipe'.

This is one of two cake press houses in the Works, both of which are in the Coey focus area.

References: Belford P. (2015), pp 33, 35 (B17).

Finlason A. (2013), pp 26-29.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405086 Tough E.M.B (1987a), p.25.

Tough E.M.B (1987a).

Photo: 203_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524330

Caption: Cake Press House (NPRN:405086), footings viewed from the south-west.



Photo: 203_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524331

Caption: Cake Press House (NPRN:405086), footings viewed from the south-east.



Photo: 203_03 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -



SITE NO: 204 GP related?: Yes

Function: Press house (pellet) Context: GP Processing Danger bld?: Yes

Nat Grid: 291729 208391 Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Protection: SAM BR230 Owner: BBNPA

Nobel: 68 Pellet press house CPAT HER: -RCAHMW: 405087

Coey survey?: Yes (AC) Survival: Some remains Use: None

Commentary: Remains of a roofless single-storey/ single-bay rubble masonry building between the former tramway and river. The bank has been built up hereabouts with random rubble to form a substantial vertical revetment which formerly continued upwards to form the east side of the building. No apparent masonry wall to west side; being a danger building, it was undoubtedly of timber.

> First shown on the 1903 OS 25-inch map and subsequent editions so evidently built after 1877 (first map survey). Its location suggests that was probably erected subsequent to the abandonment of the tramway tunnel [609] in favour of a new line of track along the edge of the river in 1880. Cited in 1927 Nobel Plan as '68 Pellet press house with lamp brackets outside (out of use)'. This reference to external lamp brackets reflects the fact that naked flames were not permitted inside the building (there were no electric lights). Annotated as 'Hyd Press House' by Moses. It was served by a loop off the tramway [601.2] but when exactly it went out of use is uncertain.

Here the glazed granules of gunpowder were pressed into cylindrical pellets. The machinery was hydraulically powered, the pressurised water probably being piped from the pump house 200m upstream [208.1].

This is one of three pellet press houses in the Works, and the only one in the Coey focus area.

References: Belford P. (2015), pp 33-34 (B16).

Finlason A. (2013), pp 30-33.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405087

Photo: 204_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524337

Caption: Hydraulic Press House (NPRN:405087), view from south-east.



Photo: 204_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524336

Caption: Hydraulic Press House (NPRN:405087) with Tramway (NPRN:405055) formation to right,

looking south-west.



Photo: 204_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524335

Caption: Hydraulic Press House (NPRN:405087) with Tramway (NPRN:405055) formation to right,

looking south-west.



Photo: 204_04 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -



Photo: 207_04 Originator: A. Coey Architects

Date: 03/11/2015 Ref no: -



SITE NO: 205

Old corning house

GP related?: Yes

Function: Corning house Context: GP Processing Danger bld?: Yes

Nat Grid: 291840 208432 Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Protection: SAM BR230 Owner: BBNPA

Nobel: 33 Corning house CPAT HER: -RCAHMW: 405088

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a roofless rubble masonry building to west of former tramway. No masonry wall to east side; being a danger building, this elevation was undoubtedly of timber. According to Pritchard, an opening high up on the north wall was for a trolley to the New Corning House [206].

> First shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '33 Corning House'. Annotated as 'Old Corning' by Moses. An old photograph shows a sizeable building with pitched roof, timber east gable and a lean-to porch at each end of the latter. It was served by a loop off the tramway [601.2].

Here the press cake was crushed between rollers and then sieved into uniformlysized granules. The machinery was powered off a waterwheel alongside the river [206]. Tough suggests that it may subsequently have been belt-driven from the waterwheel at the Lower Weir [208.2], 90m upstream. A shaft transmitted the waterwheel's power under the tramway to a pit in the floor beneath the machinery. This is one of two corning houses in the Works, both of which are in the Coey focus area.

References: Belford P. (2015), pp 31-33 (B15).

Finlason A. (2013), pp 34-37.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405088

Tough E.M.B (1987a), pp 27-28.

Tough E.M.B (1987b), p.3.

Photo: 205_01 Originator: H. Jones

Date: - Ref no: RCAHMW Archive, C9866

Caption: Old corning house.

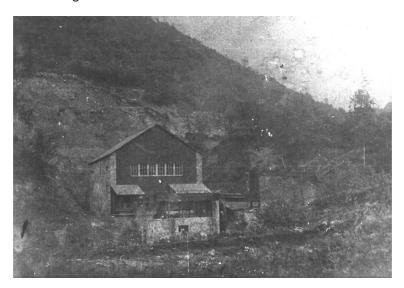


Photo: 205_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524104

Caption: Old Corning House (NPRN:405088) viewed from the east.



Photo: 205_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524106

Caption: Old Corning House (NPRN:405088) viewed from the south-west.



Photo: 205_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524105

Caption: Old Corning House (NPRN:405088) viewed from the south.



Photo: 205_05 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030901

Caption: Old corning house.



Photo: 205_06 Originator: A. Coey Architects

Date: 03/11/2015 Ref no: -



SITE NO: 206 GP related?: Yes

Danger bld?: No Function: Waterwheel pit Context: GP Power

Nat Grid: 291837 208416 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 60 Waterwheel CPAT HER: -RCAHMW: 405088

Coey survey?: -Survival: Uncertain Use: None

Commentary: This waterwheel pit was located between the tramway and river, adjacent to the Old Corning House [205]. The wheel is shown on the 1877 OS 25-inch map and subsequent editions. It is cited as '60 Waterwheel' on the 1927 Nobel plan. An old photograph shows an overshot wheel in a masonry chamber built directly against the bank. It was fed off the Clean Gangway [502.4]. The power was transmitted to the machinery by a shaft under the tramway. The spent water from the wheel was piped across the river [505] to the Lower Leat [512.1].

> Tough notes that the pit existed in the 1980s, but RCAHMW states that it was destroyed by later riverbank strengthening work. Further field investigation is required to ascertain whether any traces still survive.

References: Belford P. (2015), pp 15-16 (W10).

> Finlason A. (2013), pp 34-37. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405088

Tough E.M.B (1987a), pp 27-28.

Tough E.M.B (1987b), p.3.

Photo: 206_01 Originator: H. Jones

Date: - Ref no: RCAHMW Archive, C9866

Caption: Old corning house. Waterwheel is at front/right of building.



New corning house

SITE NO: 207

GP related?: Yes

Function: Corning house Context: GP Processing Danger bld?: Yes

Nat Grid: 291903 208425 Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Protection: SAM BR230 Owner: BBNPA

Nobel: 34 Corning house (new) **CPAT HER: 50059** RCAHMW: 405089

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a roofless mass concrete masonry building overlooking the former branch tramway bridge on the west bank. No walls to two sides; being a danger building, the missing walls were undoubtedly of timber. Pritchard notes that its floor was of asphalt and the walls were sheeted with timber covered with oilcloth. A building is shown here on the 1877 OS 25-inch map and the same footprint is repeated on subsequent editions. Cited in 1927 Nobel Plan as '34 Corning House, New'. Annotated mistakenly by Moses as 'Old Corning ho'. It was served by a short siding off the tramway [601.2].

> The construction materials indicate that it is a replacement of a 19th corning house. Belford notes its similarity to several 1920s buildings at two Cumbrian gunpowder works and suggest it was erected by Nobel Industries after they took over in 1920, but before 1927. Why the replacement was necessary is uncertain.

> Here the press cake was crushed between rollers and then sieved into uniformlysized granules. The machinery in the original building was driven by belts or wire ropes off the waterwheel [206] at the Old Corning House, 60m downstream. In the later 1800s (or sometime thereafter), it seems to have been powered by the waterwheel [208.2] adjacent to the pump house at the Lower Weir, 30m to its SE. This is one of two corning houses in the Works, both of which are in the Coey focus area. It is possibly the last buildings to have been erected before the Works ceased production in 1931. It is the only mass concrete building in the entire complex and reflects its late date of construction.

References: Belford P. (2015), pp 30-31 (B14).

CPAT HER: 50059

Finlason A. (2013), pp 38-41.

Johnson S. (1996).

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405089

Tough E.M.B (1987a), p.28. Tough E.M.B (1987b), p.14.

Photo: 207_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524109

Caption: New Corning House (NPRN:405089) viewed from the north.



Photo: 207_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524108

Caption: New Corning House (NPRN:405089) viewed from the south-west.



Photo: 207_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524110

Caption: New Corning House (NPRN:405089) viewed from the south.



SITE NO: 208.1 GP related?: Yes

Function: 18hp turbine house; Context: GP Power Danger bld?: No

Pump house

Nat Grid: 291925 208402 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 35A Turbine & Pump house CPAT HER: - RCAHMW: 405091

18hp

Coey survey?: Yes (AC) Survival: Some remains Use: None

Commentary: Remains of a single-storey/ single-bay rubble masonry building situated between

the former tramway and west bank of river beside the Lower Weir.

Shown on OS 25-inch map from 1903 onwards, but not on 1877 edition so therefore erected in intervening period. Cited in 1927 Nobel Plan as '35A Turbine & Pump house 18hp'. Annotated by Moses as 'Turbine (18hp) pumps for hyd. Press'. The turbine house was built against the SW gable of an existing waterwheel pit, described separately [208.2]. It was fed off the end of the Elevated Leat [502.3] and drove a pump which generated hydraulic power. The pressurised water was

drove a pump which generated hydraulic power. The pressurised water was apparently piped across the river to a hydraulic accumulator [303] which in turn powered a pellet press house to its south [301]. The pressurised water also seemingly powered the pellet press house [204] 200m downstream on the west

bank; Pritchard notes the existence of a hydraulic pipe along the bank. This is one of four turbine houses in the Coey focus area, and one of seven in the

entire Works.

References: Belford P. (2015), pp 13-14 (W9).

Finlason A. (2013), pp 42-45.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405091

Tough E.M.B (1987a).

Photo: 208.1_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524114

Caption: Pump House (NPRN:405091) viewed from the west.



Photo: 208.1_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524118

Caption: Pump House and Wheelpit (NPRN:405091), and Middle Weir (NPRN:405090) viewed from

the south.



Photo: 208.1_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524116

Caption: Pump House (NPRN:405091) viewed from the south-west.



Photo: 208.1_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524115

Caption: Pump House (NPRN:405091) viewed from the west.



Photo: 208.1_05 Originator: F.W. Hamond

Date: 05/11/2016 Ref no: IMG_3349

Caption: General view from downstream/ left bank.



SITE NO: 208.2 GP related?: Yes

Function: Waterwheel house Context: GP Power Danger bld?: No

Nat Grid: 291930 208403 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

Protection: SAM BR230 In BBNP?: Yes Owner: BBNPA

Nobel: 35 Water wheel overshot CPAT HER: -RCAHMW: 405091

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a deep stone-lined waterwheel pit on the north gable of the pump house [208.1] situated between the tramway and west bank of river. Shown on OS 25-inch map from 1903 onwards, but not on 1877 edition so must have been erected in intervening period. Cited in 1927 Nobel Plan as '35 Waterwheel (overshot)'. Annotated by Moses as 'Waterwheel'.

> The wall break between the upstanding walls of the pit and the adjoining pump house [208.1] indicates that it predates the latter (but by how long is unknown). The wheel was fed off the end of the Elevated Leat [502.3] and drove the machinery in the New Corning house, 30m to its NW [207]; all the machinery in this building required mechanical rather than hydraulic power.

> This is one of four waterwheel pits in the Works, two of which are in the Coey focus area.

References: Belford P. (2015), pp 13-14 (W8).

Finlason A. (2013), pp 42-45.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405091

Tough E.M.B (1987a).

Tough E.M.B (1987b), p.3.

Photo: 208.2_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524117

Caption: Wheelpit (NPRN:405091) viewed from the north.



Photo: 208.2_02 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -



SITE NO: 209 GP related?: Yes

Function: Canteen; Changing Context: GP Ancillary Danger bld?: No

rooms; Watch house

Nat Grid: 291927 208463 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 36 Watch house & Mess room CPAT HER: 125355 RCAHMW: 405098

Coey survey?: Yes (AC) Survival: Some remains Use: None

Commentary: Remains of a random rubble two-bay masonry building up the slope c.30m NW of the former tramway. Approached by a walled footpath from the tramway side, with

entrance porch at one end of the building.

Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '36 Watch house & Mess room'. Annotated as 'Watch House and Men's Mess

Room' by Moses.

The workmen changed their clothing here before entering the dangerous buildings and also took their meal breaks here. It was served by a well 10m to its NW.

This is one of two watch houses in the Works; the other was near the incorporating mills [124] but has been demolished.

References: Belford P. (2015), p.30 (B13).

CPAT HER: 125355

Finlason A. (2013), pp 54-57.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.14.

Pritchard T. (1985).

RCAHMW NPRN: 405098

Photo: 209_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524133

Caption: Watch House (NPRN:405098) looking west.



Photo: 209_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524134

Caption: Watch House (NPRN:405098) looking south.



Photo: 209_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524135

Caption: Passageway to the Watch House (NPRN:405098) looking north.



Photo: 209_04 Originator: A. Coey Architects

Date: 03/11/2015 Ref no: -



SITE NO: 210 GP related?: Yes

Danger bld?: Yes Function: Expense magazine Context: GP Processing

Nat Grid: 291956 208461 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 37 Expense magazine CPAT HER: 125356 RCAHMW: 405099

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building with brick vaulted roof cut into the hillside to the west of the former tramway. The actual roof cladding is long gone as is the front end of the building (nearest the tramway) which was probably of timber (this is a danger building). The overhead leat [502.3] passed over this end of the building.

> Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '37 Expense magazine'. Annotated as 'Expense mag.' by Moses. It was served by a loop off the tramway [601.2].

Here the gunpowder was temporarily stored whilst undergoing processing (as required by the 1875 Explosives Act).

Although there were eight magazines in the Works, this is the only one used for temporary storage of the gunpowder.

References: Belford P. (2015), p.30 (B12).

CPAT HER: 125356

Finlason A. (2013), pp 58-61.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405099

Tough E.M.B (1987a), pp 30-31.

Photo: 210_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524136

Caption: Expense Magazine (NPRN:405099) from the south.



Photo: 210_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524137

Caption: Expense Magazine (NPRN:405099) from the north.



Photo: 210_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524138

Caption: Expense Magazine (NPRN:405099) from the south-east.



Photo: 210_04 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030907

Caption: Expenses magazine.



SITE NO: 211 GP related?: Yes

Danger bld?: No Function: 12-15hp turbine house Context: GP Power

Nat Grid: 291993 208483 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 38 Turbine house 12-15hp CPAT HER: -RCAHMW: -

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building situated between the former tramway and river. Remnants of the turbine's stone flue are visible running down the vertical revetment at the riverbank.

> Shown on the 1903 OS 25-inch map and subsequently, but not on 1877 edition, so evidently erected in the intervening period. Cited in 1927 Nobel Plan as '38 Turbine house 12-15hp'. Annotated as 'Turbine ho. 12/15 hp.' by Moses.

The turbine was supplied fed off the Elevated Leat [502.3] and drove machinery in the glazing house [212], 15m north on the opposite side of the tramway. The linkage from the turbine would have been mechanical (probably a shaft in this case) rather than hydraulic.

This is one of four turbine houses in the Coey focus area, and one of seven in the entire Works.

References: Belford P. (2015), pp 11-12 (W6).

Finlason A. (2013), pp 62-65.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405100

Photo: 211_01 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -



SITE NO: 212 GP related?: Yes

Danger bld?: Yes Function: Glazing house Context: GP Processing

Nat Grid: 291995 208501 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 39 Glazing house **CPAT HER: 50063** RCAHMW: 405100

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building cut into the slope on the west side of the former tramway. Being a danger building, its nowmissing frontage would have been of timber. Its masonry sub-floor piers survive along with wall openings for external lamps to illuminate the interior.

Shown on 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan

as '39 Glazing house'. It was served by a loop off the tramway [601.2].

Here the corned gunpowder was coated with graphite to make it waterproof and improve its pourability. The machinery was driven by a nearby turbine [211] on the opposite side of the tramway.

This is the only glazing house in the entire Works.

References: Belford P. (2015), pp 27-29 (B11).

CPAT HER: 50063

Finlason A. (2013), pp 66-69.

Moses (1979a)

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405100

Tough E.M.B (1987a), pp 31-32.

Photo: 212_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524140

Caption: Glazing House (NPRN:405100) viewed from the south-west.



Photo: 212_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524148

Caption: Glazing House (NPRN:405100) viewed from the south-west.



Photo: 212_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524149

Caption: Glazing House (NPRN:405100) viewed from the east.



Photo: 212_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524150

Caption: Glazing House (NPRN:405100), the west retaining wall.



Photo: 212_05 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3270

Caption: Glazing house from NE.



Photo: 212_06 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -



SITE NO: 213 GP related?: Yes

Function: Stable Context: GP Transport Danger bld?: No

Nat Grid: 292016 208511 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 61 Stable CPAT HER: 50063 RCAHMW: 405100

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a small single-storey/ single-bay rubble masonry building on

the west side of the former tramway 20m NE of the Glazing House. A brick-lined opening high up on its NE elevation denotes where the Elevated Leat [502.3] passed

through it.

Shown on the 1903 OS 25-inch map only. Cited in 1927 Nobel Plan as '61 Stable'. Here the tram horses were temporarily stabled whilst working at this end of the factory. The main stable block was at the SE end of the Works [108.3], adjacent the

stableman's house.

References: Belford P. (2015), pp 18-19 (T5).

Finlason A. (2013), pp 70-73.

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405100

Photo: 213_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524151

Caption: Structure at north-east end of the Glazing House (NPRN405100), possibly a stable, viewed

from the south.



Photo: 213_02 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -



SITE NO: 214 GP related?: Yes

Function: Packing house Context: GP Dispatch Danger bld?: No

Nat Grid: 292025 208519 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 40 Heading packing house CPAT HER: 50063 RCAHMW: 405101

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay rubble masonry building excavated into the rock

face on the west side of the former tramway. Being a danger building, the front wall was of timber. The masonry sub-floor piers are still evident. The Elevated Leat

[502.3] passed over the top of the building.

Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '40 Heading packing house'. Served by a loop off the tramway [601.2]. Here the finished gunpowder was packed in barrels (powder) and boxes (pellets),

ready for dispatch.

This is one of two packing house in factory.

References: Belford P. (2015), pp 27-28 (B10).

CPAT HER: 50063

Finlason A. (2013), pp 74-77.

Johnson J.M. (1988).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405101

Photo: 214_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524166

Caption: Packing House (NPRN:405101) viewed from the south.



Photo: 214_02 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -



SITE NO: 215 GP related?: Yes

Function: Dusting house Context: GP Processing Danger bld?: Yes

Nat Grid: 292030 208529 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 41 Dusting house **CPAT HER: 50063** RCAHMW: 405101

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay rubble masonry building built into the slope on the west side of the former tramway. The missing front wall was of timber as this was a danger building. The masonry sub-floor piers are still evident, as is a plinth on which the machinery was mounted. The Elevated Leat [502.3] passed over the front end of the building.

> Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '41 Dusting house'.

Here dust was removed from the corned gunpowder before it was glazed. Served by a loop off the tramway [601.2].

Here the dust was removed from the corned gunpowder prior to glazing. The machinery was driven by a small turbine [216] c.20m to its SE via a shaft under the tramway.

This is the only dusting house in the entire Works.

References: Belford P. (2015), p.27 (B9).

CPAT HER: 50063

Finlason A. (2013), pp 78-81. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405101

Tough E.M.B (1987a), pp 32-33.

Photo: 215_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524165

Caption: Dusting House (NPRN:405101) viewed from the south.



Photo: 215_02 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 216 GP related?: Yes

Function: 3.5hp turbine house Context: GP Power Danger bld?: No

Nat Grid: 292042 208518 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 3.5hp turbine CPAT HER: 50063 RCAHMW: 405101

Coey survey?: Yes (FH) Survival: Some remains Use: None

Commentary:

This turbine house was located along the edge of the river, immediately SE of the Dusting House [216], which it powered. It is not depicted on any OS map, probably because of its small size. However it is cited as '3.5hp turbine' on the 1927 Nobel plan.

Its remains comprise a brick-lined channel of semicircular cross-section running vertically down the vertical revetment along the riverbank. There an iron sluice gate at the bottom of the flume and remnants of an operating bracket at its top end. The remainder of the flume has probably been washed away. A small culvert passes under the tramway to the Dusting House and probably accommodated a shaft linking the top of the turbine shaft to the machinery. It was fed off the Elevated Leat [502.3].

This was the smallest of the seven turbines used at one time or another within the Works, and one of four in the Coey focus area. It is presumed to be contemporary with the dust house which it powered and therefore pre-dates 1877.

References: Belford P. (2015), p.11 (W5).

CPAT HER: 50063

Finlason A. (2013), pp 78-81. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405101

Photo: 216_01 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3235

Caption: Remains of turbine emplacement set into revetment wall along river.



Photo: 216_02 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3234

Caption: Remains of turbine emplacement set into revetment wall along river.



Photo: 216_03 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3252

Caption: Water supply culvert to turbine passing under tramway (from river end).



SITE NO: 217.1 GP related?: Yes

Function: Boiler house Context: GP Processing Danger bld?: No

Nat Grid: 292055 208552 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 43 Boiler house CPAT HER: -RCAHMW: 405102

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building abutting the south gable of the Stove House [217.4], just west of the former tramway. Its monopitched roof is missing, as is its SE gable. The latter may have been demolished when the boiler was removed for scarp after the Works closed. On the opposite gable is a flue which connected the boiler [217.2] with a chimney [217.3] further up the hillside.

> Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '43 Boiler house'.

Here water was heated to boiling point and the hot water or steam fed through underfloor pipes in the adjoining Stove House. According to Pritchard, there were two boilers in the building, one of which served as a stand-by. He also states that there was a small waterwheel in the leat behind the building which drove a donkey pump which kept the boiler topped up with water.

This is one of two boiler houses in the entire Works, and the only one in the Coey focus area. It is, also the only one associated with the drying of gunpowder (the other was used for heating].

References: Belford P. (2015), pp 25-26 (B6).

> Finlason A. (2013), pp 82-85. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405102

Photo: 217.1_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524167

Caption: Packing House (NPRN:405101) viewed from the south.



Photo: 217.1_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524168

Caption: Boiler House and Stove (NPRN:405102) viewed from the east.



Photo: 217.1_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524169

Caption: Boiler House with the demolished Stove House in front (NPRN:405102) viewed from the

east.



Photo: 217.1_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524170

Caption: Vents in the south-east wall of the Boiler House (NPRN:405102).



Photo: 217.1_05 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524171

Caption: Boiler House (NPRN:405102), interior, west wall.



Photo: 217.1_06 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524172

Caption: Boiler House (NPRN:405102) interior, east wall.



Photo: 217.1_07 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524173

Caption: Boiler House (NPRN:405102) viewed from the north-east.



Photo: 217.1_08 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030908

Caption: Boiler house.



Photo: 217.1_09 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 217.2 GP related?: Yes

Function: Chi	imney flue	Context: GP Processing	Danger bld?: No		
Nat Grid: 292	2039 208561 (C)	Community: Ystradfellte			
Admin Unit: Powys		Historic County: Brecknockshire			
In BBNP?: Yes	S	Owner: BBNPA	Protection: SAM BR230		
Nobel: Show	n but not captioned	CPAT HER: -	RCAHMW: 405102		
Coey survey?:	-	Survival: Sub remains	Use: None		
Commentary:	This flue connected the boiler with a chimney further up the slope. It is contemporary with the Boiler House [217.1] and pre-dates 1877. The flue, which is c.30m long, is evident on the inside face of the boiler house's NW gable and comprises a stone-lined culvert rising up the slope. It is also evident further along where it has partly collapsed.				
References:	: Belford P. (2015), pp 25-26 (B7).				
	Finlason A. (2013), pp 82-84 and 90-93.				
	Nobel Industries plan (1927).				
	OS maps.				
	Pritchard T. (1985).				
	RCAHMW NPRN: 405102				

Photo: 217.2_01 Originator: Pritchard et al (1985), p.13

Date: - Ref no: -

Caption: Flue (in foreground) from Boiler house to Chimney (in background).



SITE NO: 217.3 GP related?: Yes

Function: Chimney Context: GP Processing Danger bld?: No

Nat Grid: 292027 208567 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Chimney (masonry) CPAT HER: - RCAHMW: 405102

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a chimney on the hillside overlooking the Boiler House

[217.1], c.30m to its NW. It is of brick construction and of square cross-section. It rises from a wider square base of regularly-coursed stone blocks and stands c.7m $\,$

high overall.

Although only depicted on the 1903 OS 25-inch map, it undoubtedly pre-dates 1877 when the boiler house was in use. It is cited on the 1927 Nobel Plan as 'Chimney,

masonry'.

This is one of three such chimneys in the entire Works, and the only one in the Coey

focus area.

References: Belford P. (2015), pp 25-26 (B8).

Finlason A. (2013), pp 90-93.

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405102

Photo: 217.3_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524174

Caption: Chimney to the Boiler House (NPRN:405102) viewed from the east.



Photo: 217.3_02 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: Chimney.



SITE NO: 217.4 GP related?: Yes

Function: Stove house Context: GP Processing Danger bld?: Yes

Nat Grid: 292059 208558 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 44 Stove CPAT HER: - RCAHMW: 405102

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-storey/ two-bay rubble masonry building on the

north side of the boiler house [217.1], just west of the former tramway.

Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '44 Stove'. The OS maps indicate an entrance lobby on its NE elevation.

Served by a spur off the main tramway [601.2].

Here the glazed gunpowder was dried down to c.1% moisture content. The

gunpowder was spread out on trays over heated pipes at floor level.

This is the only stove house in the entire complex.

References: Belford P. (2015), pp 24-25 (B5).

Finlason A. (2013), pp 86-89.

Moses T.L. (1979a).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405102

Tough E.M.B (1987a), pp 34-35.

Photo: 217.4_01 Originator: Pritchard et al (1985), p.12

Date: - Ref no: -

Caption: Remains of Stove house.

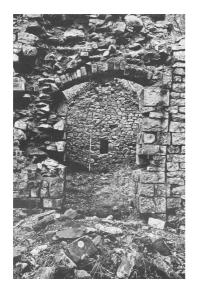


Photo: 217.4_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524168

Caption: Boiler House and Stove (NPRN:405102) viewed from the east.



Photo: 217.4_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524169

Caption: Boiler House with the demolished Stove House in front (NPRN:405102) viewed from the

east.



Photo: 217.4_04 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 218 GP related?: Yes

Function: Ba	rrel shed	Context: GP Dispatch	Danger bld?: No		
Nat Grid: 29	2087 208594	Community: Ystradfellte			
Admin Unit: Powys		Historic County: Brecknockshire			
In BBNP?: Yes		Owner: BBNPA	Protection: SAM BR230		
Nobel: 62 Barrel store		CPAT HER: -	RCAHMW: 405103		
Coey survey?:	-	Survival: None	Use: None		
Commentary:	This barrel store was located at the junction of the main tram [601.2] and the upper branch line [605]. It is shown on the 1877 OS map and subsequent editions and is captioned as '62 - Barrel Store' on the 1927 Nobel plan. Served by a branch off the main tramway [601.2]. There are no upstanding remains and it is possible that the building was of timber rather than masonry construction. Buried foundations may survive. The barrels awaiting packing in the Packing House [214] were probably stored here.				
References:	Belford P. (2015), p.24 (B4).				
	Nobel Industries plan (1927).				
	OS maps.				

RCAHMW NPRN: 405103

SITE NO: 219 GP related?: Yes

Function: Factory magazine Context: GP Dispatch Danger bld?: No

Nat Grid: 292073 208663 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 46 Magazine CPAT HER: 50407 RCAHMW: 405104

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building on the

west side of the upper branch [605] of the tramway. There are ventilation holes

around the base of the walls and sub-floor piers internally.

Shown on the 1877 OS 25-inch map and subsequent editions. Captioned as 'magazines' on the 1877 six-inch map (this includes building 220.3). Cited in 1927

Nobel Plan as '46 Magazine'. Served by a branch [605] off the main tramway.

Here the barrels and boxes of gunpowder awaited dispatch.

Excluding the charge and expense magazines, this is one of six gunpowder stores in

the complex (and one of two in the Coey focus area).

References: Belford P. (2015), pp 22-23 (B3).

CPAT HER: 50407

Finlason A. (2013), pp 94-97.

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405104 Tough E.M.B (1987a), p.37. Photo: 219_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524180

Caption: Magazines (NPRN:405104), No.48 left, No.46 right, looking east.



Photo: 219_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524196

Caption: Magazine (NPRN:405104), No.46 looking south-east.



Photo: 219_03 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 220.1 GP related?: Yes

Danger bld?: No Function: Factory magazine Context: GP Dispatch

Nat Grid: 292067 208667 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 47 Pellet house **CPAT HER: 50407** RCAHMW: 405104

Coey survey?: Yes (AC) Survival: Traces Use: None

Commentary: Foundation traces of a small single-bay/ single-storey rubble masonry building on the south side of a magazine [220.2], along the west side of the upper tramway branch [605]. Internal sub-floor piers survive.

> Shown on the 1877 OS 25-inch map and subsequent editions. Cited in 1927 Nobel Plan as '47 Pellet house'.

There is no evidence that this was a pellet press house. Pritchard terms it the 'Small Magazine' and it was probably where boxes of pellets (rather than barrels of powder) were stored. Served by a branch [605] off the main tramway.

Excluding the charge and expense magazines, this is one of six gunpowder stores in the Works (and one of two in the Coey focus area).

References: Belford P. (2015), pp 22-23 (B2).

> Finlason A. (2013), pp 98-101. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405104 Tough E.M.B (1987a), p.37. Photo: 220.1_01 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 220.2 GP related?: Yes

Danger bld?: No Function: Factory magazine Context: GP Dispatch

Nat Grid: 292061 208672 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: 48 Magazine **CPAT HER: 50407** RCAHMW: 405104

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: Substantial remains of a single-bay/ single-storey rubble masonry building on the west side of the upper tramway branch [605]. A small pellet magazine [220.1] lies to its immediate south. Internal traces of sub-floor piers.

> Shown on the 1877 OS 25-inch map and subsequent editions. Captioned as 'magazines' on the 1877 six-inch map (this includes site 220.3). Cited in 1927 Nobel Plan as '48 Magazine'. Pritchard termed it the 'Big Magazine'.

Here the barrels and boxes of gunpowder awaited dispatch. Served by a branch [605] off the main tramway.

Excluding the charge and expense magazines, this is one of six gunpowder stores in the Works (and one of two in the Coey focus area).

References: Belford P. (2015), p.22 (B1).

CPAT HER: 50407

Finlason A. (2013), pp 102-105. Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405104

Photo: 220.2_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524178

Caption: Magazines (NPRN:405104), No.48 foreground, No.46 beyond, looking south-east.



Photo: 220.2_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524179

Caption: Magazines (NPRN:405104), No.48 foreground, No.46 beyond, looking south-east.



Photo: 220.2_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524180

Caption: Magazines (NPRN:405104), No.48 left, No.46 right, looking east.



Photo: 220.2_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524197

Caption: Magazines (NPRN:405104), No.48 looking west.



Photo: 220.2_05 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524198

Caption: Magazines (NPRN:405104), No.48 looking east.



Photo: 220.2_06 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: -



SITE NO: 220.3 GP related?: Yes

Function: Tru	ıck shed	Context: GP Transport	Danger bld?: No	
Nat Grid: 292	2070 208674	Community: Ystradfellte		
Admin Unit: Powys		Historic County: Brecknockshire		
In BBNP?: Yes	S	Owner: BBNPA	Protection: SAM BR230	
Nobel: 45 Truck shop		CPAT HER: -	RCAHMW: 405104	
Coey survey?:	-	Survival: None	Use: None	
Commentary:	Site of a building which abutted the east side of a magazine [220.2]. Shown on the OS maps from 1903 onwards and captioned as '45 - Truck shop' on the 1927 Nobel plan. It was probably a wooden lean-to shed erected to protect trucks parked at the north end of the branch tramway [605].			
References:	Belford P. (2015), p.18 (T4). Nobel Industries plan (1927).			
	OS maps. RCAHMW NPRN: 405104	4		

Tough E.M.B (1987a), p.36.

SITE NO: 301 GP related?: Yes

Function: Press house (pellet)

Context: GP Processing

Danger bld?: Yes

Nat Grid: 291788 208291

Community: Hirwaun

Admin Unit: Rhondda Cynon Taff

Historic County: Brecknockshire

In BBNP?: Yes

Owner: No

Protection: SAM BR230

Nobel: 70 Pellet press house damaged by explosion

CPAT HER: 50060

RCAHMW: 405095

Coey survey?: - Survival: Some remains Use: None

Commentary:

Remains of a pellet press house with an entrance porch at one end. One wall of the building is missing, as expected in a danger building such as this.

Built after 1877 and first shown on the 1903 OS map. Cited in 1927 Nobel Plan as '70 Pellet press house damaged by explosion'. Described by Moses as 'Hydr. Pellet press house'. Served by a branch off the main tramway [606].

According to Pritchard et al, the press house exploded at 11.30am on 11 Jan 1921. J. Jones (millwright) and D. Jones (his assistant), who were carrying out maintenance work at the time, were both injured and died the following night. Probably not rebuilt.

Here the glazed granules of gunpowder were pressed into cylindrical pellets. The machinery was powered by a hydraulic accumulator [303] 75m NE. The latter was raised by pressurised water piped from the turbine house [208.1] at the Lower Weir. This is one of three pellet press houses in the gunpowder complex.

References: CPAT HER: 50060

Finlason A. (2013), pp 50-53.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.42.

RCAHMW NPRN: 405095 Thomas D. (1997): PRN 2605 SITE NO: 302 GP related?: Yes

Function: Gunpowder testing Context: GP Processing Danger bld?: No

range

Nat Grid: 291807 208345 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: Gun range & Cannon CPAT HER: 39179 RCAHMW: -

Coey survey?: - Survival: None Use: None

Commentary: Area where gunpowder was tested by means of a ball fired from a cannon. Cited on

1927 Nobel Plan as 'Gun range & Cannon'.

There was another testing range on the west bank [106]. According to the Nobel

Plan citation, the cannon was scrapped.

References: CPAT HER: 39179

Nobel Industries plan (1927).

Thomas D. (1997): PRN 2604

SITE NO: 303 GP related?: Yes

Function: Factory magazine;

Hydraulic

accumulator tower

Context: GP Dispatch; GP

Power

Danger bld?: No

Nat Grid: 291849 208337 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Protection: SAM BR230 Owner: No

Nobel: 71 Magazine CPAT HER: 39180; 50062 RCAHMW: 405094

Coey survey?: -Survival: Some remains Use: None

Commentary: Remains of a small single-bay building built after 1877 and first depicted on the 1903 OS map. Cited in 1927 Nobel Plan as '71 Magazine'. However, noted by Moses as 'Hydr. Accumulator'. Served by a branch off the main tramway [606]. As a hydraulic accumulator, it would have provided pressurised water to power the machinery in the pellet press house 75m SW. The accumulator was raised by pressurised water piped from the turbine house [208.1] at the Lower Weir. The accumulator would have become redundant after the press house exploded in 1921 and might therefore have been converted into to a magazine as noted by Moses. Although it would thus have become a danger building, it seems not to have been designed as such as the remains suggest that it had four masonry walls and no sacrificial timber wall.

> This is the only accumulator house in the entire complex and one of six factory magazines.

References: CPAT HER: 39180, 50062

Finlason A. (2013), pp 46-49.

Moses T.L. (1979b).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405094 Thomas D. (1997): PRN 2603 **SITE NO: 304** GP related?: Yes

Function: 10hp turbine house Context: GP Power Danger bld?: No Nat Grid: 292056 208724 Community: Hirwaun Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire In BBNP?: Yes Protection: SAM BR230 Owner: No Nobel: Turbine house 10hp CPAT HER: -RCAHMW: -Coey survey?: -Survival: Some remains Use: None

Commentary: Remains of a turbine house built on to the east side of the east-bank abutment of the Upper Aqueduct [503]. It is not marked on any OS map, probably because of its small size. Its only mention is in the 1927 Nobel Plan, being captioned 'Turbine house 10hp (with Pelton wheel)'.

> Photographs show a substantial masonry structure built against the downstream side of the Upper Aqueduct's left-bank abutment, from the side of which a metal pipe projects. This structure is probably a water cistern supplied directly off the Upper Leat [502.1] and which fed the Pelton turbine at the (now-missing) bottom of the pipe.

> There are no references to any pump, so the turbine probably generated mechanical rather than hydraulic power, most likely to the press house [306] 130m north on the same bank by means of pulley belts or wire ropes. It is presumed to date from the period 1877-1903, during which time the press house which it powered was built. This is one of seven turbine houses in the gunpowder works and the only one on the east bank.

References:

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

Photo: 304_01 Originator: Pritchard et al (1985), p.31

Date: 1980s Ref no:

Caption: Turbine emplacement at right-hand end of aqueduct (marked X).

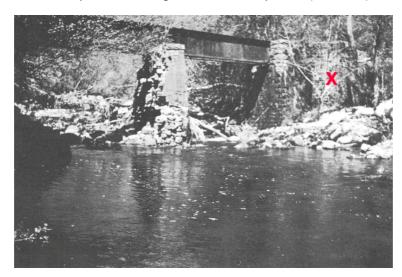


Photo: 304_02 Originator: A. Coey Architects

Date: 16/02/2016 Ref no: P1030251

Caption: Turbine emplacement at right-hand end of aqueduct (marked X).



Photo: 304_03 Originator: A. Coey Architects

Date: 16/02/2016 Ref no: P1030260

Caption: Pipe feed from leat to turbine on downstream side of upper aqueduct abutment.



SITE NO: 305 GP related?: Yes

Function: Factory magazine Context: GP Dispatch Danger bld?: No

Nat Grid: 292071 208768 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection:
Nobel: 63 Magazine CPAT HER: 39153; 39171 RCAHMW: 405105

Coey survey?: - Survival: Uncertain Use: None

Commentary: A powder magazine explicitly captioned on the 1877 OS map and also shown on

subsequent editions. Cited in 1927 Nobel Plan as '63 Magazine'. Served by spur off

main tramway [601.1]. Not surveyed.

Here the gunpowder was stored prior to onward dispatch.

This is one of six such magazines in the Works, and one of three on this side of the

Afon Mellte.

References: CPAT HER: 39153, 39171

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405105 Thomas D. (1997): PRN 2608 **SITE NO: 306** GP related?: Yes

Function: Press house (pellet) Danger bld?: Yes Context: GP Processing

Nat Grid: 292076 208857 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

Owner: No In BBNP?: Yes Protection: SAM BR230

Nobel: 64 Pellet press house CPAT HER: -RCAHMW: 405106

Coey survey?: -Survival: Uncertain Use: None

Commentary: Erected in the period 1877-1903 and first shown on the 1903 OS map. Cited in 1927 Nobel Plan as '64 Pellet press house'. Served by a loop off the main tramway [601.1]. Not surveyed.

> Here the glazed granules of gunpowder were pressed into cylindrical pellets. Pritchard describes the building as containing four cam presses. Such presses were mechanically driven by a cam on a rotating shaft, rather than hydraulically (as is the case with the other presses). He also states that it was powered off the Pelton wheel at the Upper Aqueduct [304], 130m south; it was probably liked by pulley belts or wire ropes.

This is one of three pellet press houses in the gunpowder complex.

References: Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405106

Thomas D. (1997): PRN 2593

SITE NO: 307 GP related?: Yes

Function: Pag	cking house	Context: GP Dispatch	Danger bld?: No
Nat Grid: 292	2126 208981	Community: Hirwaun	
Admin Unit:	Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire		nire
In BBNP?: Yes	S	Owner: No	Protection: SAM BR230
Nobel: 65 Packing house CP		CPAT HER: 39165	RCAHMW: 405107
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	Shown on the 1877 OS map and subsequent editions. Cited in 1927 Nobel Plan as '65 Packing house'. Served by spur off main tramway [601.1]. Not surveyed. Here the finished gunpowder would have been packed in barrels (powder) and boxes (pellets), ready for dispatch. This is one of two packing houses in the Works.		
References:	CPAT HER: 39165 Johnson J.M. (1988). Nobel Industries plan (19	927).	
	OS maps.		

RCAHMW NPRN: 405107 Thomas D. (1997): PRN 2592 SITE NO: 308 GP related?: Yes

Function: Boiler house;

Canteen; Changing

rooms

Context: GP Ancillary Danger bld?: No

Nat Grid: 292146 209031 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: 66 Mess room and Boiler CPAT HER: 39166 RCAHMW: 405108

house

Coey survey?: - Survival: Uncertain Use: None

Commentary: Shown on the 1877 OS map and subsequent editions. Cited in 1927 Nobel Plan as '66

Mess room and Boiler house'. Not surveyed.

Pritchard refers to it as the top watch house. It was used by the women packers to change into special clothing and to take their meals. The boiler was for heating

rather than steam power.

References: CPAT HER: 39166

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.14.

Pritchard T. (1985).

RCAHMW NPRN: 405108

Thomas D. (1997): PRN 2591

SITE NO: 309 GP related?: Yes

Danger bld?: No Function: Factory magazine Context: GP Dispatch

Nat Grid: 292184 209125 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Protection: SAM BR230 Owner: No

Nobel: Magazine for high explosives **CPAT HER: 50408** RCAHMW: 405109

Coey survey?: -Survival: Uncertain Use: None

Commentary: Erected in the period 1903-14 and shown on the 1914 OS map and subsequent editions. Captioned on the 1927 Nobel Plan as 'Magazine (for high explosives)'. Pritchard et al note that a cutting was made around the building (described as no.588 HE Magazine - presumed to be this one) in 1930 to improve the ventilation. Roland Hughes was killed when the dry stone wall which he was building at the back collapsed. The main tramway [601.1] was extended northwards to serve it. Not surveyed.

> According to Pritchard, high explosives (which are nitro-based) were made in one of Curtis's & Harvey's other factories and brought here for storage.

This is one of six magazines in the Works, and one of three on this side of the Afon Mellte.

References: Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.38.

Pritchard T. (1972). Pritchard T. (1985).

RCAHMW NPRN: 405109

SITE NO: 401 GP related?: Yes

Function: Garden Context: GP Other Danger bld?: No Nat Grid: 291620 208275 Community: Ystradfellte Admin Unit: Powys Historic County: Brecknockshire In BBNP?: Yes Owner: BBNPA Protection: -CPAT HER: -Nobel: -RCAHMW: -Coey survey?: -Survival: Uncertain Use: None Commentary: A rectangular enclosure on the right bank, post-dating 1877 and shown on the 1903 OS map and subsequent editions. Tough records it as 'Collins Garden', a walled garden (c.15m x 10m) built by gunpowder employees for their private use. Not surveyed. References: OS maps. Tough E.M.B (1987b), p.4.

SITE NO: 402 GP related?: Uncertain

Function: Quarry Context: GP Extractive Danger bld?: No

industry?

Nat Grid: 291809 208283 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: - Survival: Uncertain Use: None

Commentary: A small quarry 20m ESE of a pellet press house [301] on the left bank. It first appears

on the 1903 OS map, on which it is captioned 'Quarry'. It is likewise depicted on the 1914 edition, but as 'Old quarry' on the 1948 map. Its appearance on the 1903 map coincides with that of the press house and the latter may have been built of stone quarried from it. However, this relationship with the Gunpowder Works has yet to

be confirmed.

References: OS maps.

SITE NO: 403 GP related?: Uncertain

Function: Coppice Context: GP Other? Danger bld?: No Nat Grid: 292000 208435 Community: Hirwaun Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire In BBNP?: Yes Owner: No Protection: -CPAT HER: 39308 Nobel: -RCAHMW: -Coey survey?: -Survival: Uncertain Use: None Commentary: An 0.8ha area of woodland which apparently shows evidence of coppicing. It has been suggested that this was for charcoal production. However, whether this was the case is uncertain and it is unlikely that it could have produced sufficient charcoal for the Gunpowder Works.

References:

CPAT HER: 39308

SITE NO: 404 GP related?: Uncertain

Function: Coppice Context: GP Other? Danger bld?: No

Nat Grid: 292125 208621 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: 39163 RCAHMW: -

Coey survey?: - Survival: Uncertain Use: None

Commentary: An area of woodland which apparently shows evidence of coppicing. It has been

suggested that this was for charcoal production. However, whether this was the case is uncertain and it is unlikely that it could have produced enough charcoal for

the Gunpowder Works.

References: CPAT HER: 39163

Thomas D. (1997): PRN 2588

SITE NO: 501 Upper weir GP related?: Yes

Function: Weir Context: GP Power Danger bld?: No

Nat Grid: 292025 208825 Community: Hirwaun; Ystradfellte

Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire

Taff

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: Weir CPAT HER: 39164 RCAHMW: 405082

Coey survey?: - Survival: Sub remains Use: None

Commentary: Substantial remains of a vertical masonry weir across the Afon Mellte at the north end of the Works. There is a sluice emplacement on the east bank, at the start of the

leat which it supplied [502]. There are possibly also the remains of a fish ladder at its

west bank end.

The structure is explicitly cited as a weir on the 1877 OS map and subsequent $\frac{1}{2}$

editions. It is likewise captioned on the 1927 Nobel Plan.

It diverted water from the Afon Mellte into the Upper Leat to supply water to various waterwheels and turbines in the factory complex and is one of two such

weirs serving the factory.

References: Belford P. (2015), p.7 (W1).

CPAT HER: 39164

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405082

Thomas D. (1997): PRN 2590

Tough E.M.B (1987a).

Photo: 501_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524205

Caption: Upper Weir (NPRN:405082) viewed from the west.



Photo: 501_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524206

Caption: Upper Weir (NPRN:405082), the sluice on the east bank, start of the Upper Leat

(NPRN:405081).



Photo: 501_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524207

Caption: Upper Weir (NPRN:405081) viewed from the south.



SITE NO: 502.1 Upper leat GP related?: Yes

Function: Leat Context: GP Power Danger bld?: No

Nat Grid: Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39181; 50064 RCAHMW: 405081

Coey survey?: - Survival: Sub remains Use: None

Commentary: This 115m long stretch of the Upper Leat (560m in total) runs as an open channel

along the left bank of the Afon Mellte from the Upper Weir [501.1] to the Upper Aqueduct [503], whence it crossed the river and continued as an open channel [502.2]. It is reasonably intact in places and is lined with brick and stone.

The structure is shown on the 1877 OS map and captioned variously as 'mill lead'

and 'mill race' on subsequent editions.

This section of the race supplied the Pelton wheel in the turbine house [304] beside

the aqueduct's north abutment.

References: Belford P. (2015), pp 7-9 (W3).

CPAT HER: 39181, 50064

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405081

Thomas D. (1997): PRN 2589

Tough E.M.B (1987a).

Photo: 502.1_01 Originator: A. Coey Architects

Date: 16/02/2016 Ref no: -

Caption: Upper Leat on left bank.



SITE NO: 502.2 Upper leat GP related?: Yes

Context: GP Power Danger bld?: No Function: Leat

Nat Grid: Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39181 RCAHMW: 405081

Coey survey?: -Survival: Sub remains Use: None

Commentary: This 160m long stretch of the Upper Leat (560m in total) runs as an open channel along the west bank of the Afon Mellte from the Upper Aqueduct [503] as far as the Stove House [217.24], whence it continued as the Elevated Leat [502.3].

It is 105cm wide at its aqueduct end. Its floor and sides at this end are lined with brick and there is also a spillway [504] to automatically regulate the level of the water in the channel. Elsewhere, the race is partly lined with stone.

The channel is shown on the 1877 OS map and captioned variously as 'mill lead' and

'mill race' on subsequent editions.

No water was abstracted from this section of the race. No water was abstracted from this section of the headrace apart from at the overflow [504].

References: Belford P. (2015), pp 7-9 (W3).

CPAT HER: 39181

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405081 Tough E.M.B (1987a).

Photo: 502.2_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524202

Caption: Upper Leat (NPRN:405081) approaching aqueduct (NPRN:405083) looking north.



Photo: 502.2_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524107

Caption: Upper Leat (NPRN:405081) looking east from SN91870842.



Photo: 502.2_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524132

Caption: Upper Leat (NPRN:405081) looking south-west from SN91740834.



Photo: 502.2_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524199

Caption: Upper Leat (NPRN:405081), looking north from SN92060861.



Photo: 502.2_05 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524200

Caption: Upper Leat (NPRN:405081) looking south from SN92060861.



SITE NO: 502.3 Elevated leat GP related?: Yes

Function: Leat Context: GP Power Danger bld?: No

Nat Grid: Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39181 RCAHMW: 405081

Coey survey?: Yes (AC) Survival: Sub remains Use: None

Commentary: This 200m long stretch of the Upper Leat (560m in total) ran as an elevated trough from the Stove House [217.24] to a point just before the New Corning House [207], whence it continued at the Clean Gangway [502.4]. Only the masonry rubble piers (between 8 and 10 in number) which supported the trough survive. It ran at a high level in front of the various buildings along this side of the river, and in the case of the stables [213], through it.

> The structure is shown on the 1877 and later OS map and captioned as 'aqueduct' from 1914 onwards. The trough was probably of rolled metal sheeting (similar to the Upper Aqueduct), although Tough states that it was timber.

The section of the Upper Leat fed two turbines along its course [216 and 211] and also a turbine and waterwheel at its south end [208.1 and 208.2]. According to Pritchard, it also supplied a small waterwheel behind the Boiler House [217.1].

References: Belford P. (2015), pp 10-11 (W4).

CPAT HER: 39181

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405081 Tough E.M.B (1987a).

Photo: 502.3_01 Originator: Pritchard et al (1985), p.30

Date: - Ref no: -

Caption: Aerial view of elevated leat from NE.

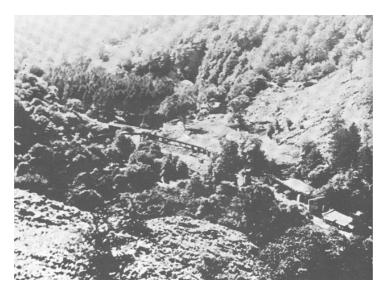


Photo: 502.3_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524152

Caption: Upper Leat (NPRN:405081), pillars carrying the launder, SN92010852 looking north.



Photo: 502.3_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524139

Caption: Upper Leat (NPRN:405081), the stone pillars that carried the launder, SN91970848

looking north.



Photo: 502.3_04 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3263

Caption: Piers which formerly supported overhead race, from N.



Photo: 502.3_05 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: Pier 1 (at downstream end).



Photo: 502.3_06 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: Pier 2.



Photo: 502.3_07 Originator: A. Coey Architects

Date: 04/11/2015 Ref no: -

Caption: Pier 3.



Photo: 502.3_08 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: Pier 4.



Photo: 502.3_09 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: Pier 5.



Photo: 502.3_10 Originator: A. Coey Architects

Date: 05/11/2015 Ref no: -

Caption: Pier 6.



Photo: 502.3_11 Originator: A. Coey Architects

Date: 03/11/2015 Ref no: -

Caption: Pier 7.



Photo: 502.3_12 Originator: A. Coey Architects

Date: 03/11/2015 Ref no: -

Caption: Pier 8 (at upstream end).



SITE NO: 502.4 Clean Gangway GP related?: Yes

Function: Leat Context: GP Power Danger bld?: No

Nat Grid: Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Clean Gangway CPAT HER: 39181 RCAHMW: 405081

Coey survey?: - Survival: Uncertain Use: None

Commentary: This 85m long stretch of the Upper Leat (560m in total) was known as the Clean

Gangway. It ran as an open channel from a point just east of the New Corning House [207] to the Old Corning House [205]. It was an earthen channel with an elevated

trough at each end.

Its line is shown on the 1877 and later OS maps. It is captioned as 'aqueduct' from

1914 onwards and also cited as 'Clean Gangway' on the 1927 Nobel Plan.

It supplied a waterwheel [206] at the Old Corning House. Once it had passed over the wheel, the water was piped across the river [505] into the Lower Leat [512.1].

References: Belford P. (2015), pp 12-13 (W7).

CPAT HER: 39181

Nobel Industries plan (1927).

OS maps.

Tough E.M.B (1987a), Appendix A, p.3.

Tough E.M.B (1987a).

SITE NO: 503 Upper aqueduct GP related?: Yes

Function: Bridge (leat/river) Danger bld?: No Context: GP Power

Nat Grid: 292049 208714 Community: Hirwaun; Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys; Rhondda Cynon

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Viaduct CPAT HER: -RCAHMW: 405083

Coey survey?: Partly (FH) Survival: Some remains Use: None

Commentary: The bridge carried the Upper Leat [502] over the Afon Mellte; the main tramway [601] also ran along its top. It was a upwards of 20m long and comprised two horizontal meal spans set diagonally across the river. The spans rested on squared masonry rubble abutments and central stone pier. The abutment on the left bank is particularly substantial and also incorporates a turbine emplacement [304]. The pier is long washed away, as is part of the abutment on the right bank; the latter is also severely undermined.

> Vestiges of the metal trough which carried the water can be found downstream along the river. Its sides and bottom are fabricated from riveted rolled iron sheets reinforced with top and bottom flanges (75mm x 150mm) and external vertical stiffeners. Its depth is 122cm and, judging by the width of the mill leat at its rightbank end. c.110cm wide.

The structure is shown on all editions of the OS maps from 1877 onwards and is one of two which carried mill races across the river.

References: Belford P. (2015), pp 7-8 (W2).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405083

Photo: 503_01 Originator: Pritchard et al (1985), p.31

Date: 1980s Ref no: -

Caption: Aqueduct with girder spans intact.

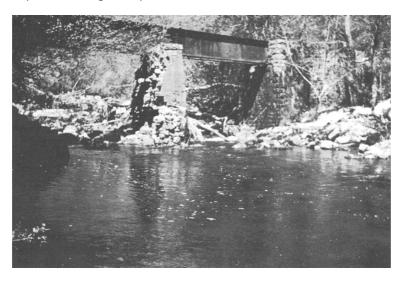


Photo: 503_02 Originator: Pritchard et al (1985), p.32

Date: 1980s Ref no: -

Caption: West end of aqueduct.



Photo: 503_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524203

Caption: Upper Aqueduct (NPRN:405083), south abutment looking north.



Photo: 503_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524204

Caption: Upper aqueduct (NPRN:405083), remains of trough on river bank.

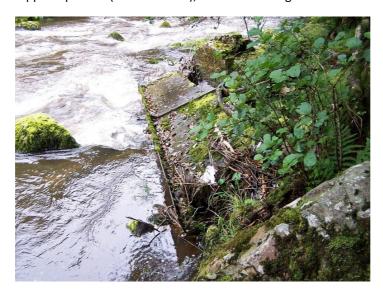


Photo: 503_05 Originator: A. Coey Architects

Date: 16/02/2016 Ref no: P1030251

Caption: Upper Aqueduct, left-bank abutment.



Photo: 503_06 Originator: F.W. Hamond

Date: 03/11/2015 Ref no: IMG_3135

Caption: Looking downstream from just above former aqueduct.



Photo: 503_07 Originator: F.W. Hamond

Date: 03/11/2015 Ref no: IMG_3134

Caption: Left-bank abutment, from upstream.



Photo: 503_08 Originator: F.W. Hamond

Date: 03/11/2015 Ref no: IMG_3132

Caption: Left-bank abutment.



Photo: 503_09 Originator: F.W. Hamond

Date: 03/11/2015 Ref no: IMG_3131

Caption: Right-bank abutment.



Photo: 503_10 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3179

Caption: Remains of metal girder span on right bank at grid 292065 208690.



Photo: 503_11 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3194

Caption: Remains of metal girder span on right bank at grid 292096 208592.



SITE NO: 504 GP related?: Yes

Function: Leat overflow Context: GP Power Danger bld?: No

Nat Grid: 292048 208702 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: Yes (FH) Survival: Sub remains Use: None

Commentary: Immediately west of the Upper Aqueduct is a spillway on south wall of Upper Leat

[502.2] which regulated the depth of the water in the channel. Excess water overflowed into a narrow channel which discharged into the river. It is too small a

structure to be depicted on the OS maps.

References: OS maps.

Photo: 504_01 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030909

Caption: Overflow on headrace, from river end.



SITE NO: 505 GP related?: Yes

Function: Pipe (leat/river) Context: GP Power Danger bld?: No

Nat Grid: Community: Hirwaun; Ystradfellte

Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire

Taff

In BBNP?: Yes Owner: No Protection: -

Nobel: Spent water piped to CPAT HER: - RCAHMW: 405137

aqueduct on far side

Coey survey?: - Survival: Some remains Use: None

Commentary: Once it has passed over the waterwheel [206] at the Old Corning House, the spent

water was piped across the Afon Mellte and into the Lower Leat [512.1] on the left bank. A substantial masonry abutment which supported the south end of the pipe survives on that bank, as well as the actual pipe where it cuts through the side of the

leat.

This feature is too small to be shown on any OS map. The 1927 Nobel Plan captions

it as 'Spent water piped to aqueduct on far side'. It is mistakenly described by

Belford as a waterwheel emplacement.

References: Belford P. (2015), pp 15-16 (W10).

Finlason A. (2013), pp 34-37.

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405137

Tough E.M.B (1987a).

Photo: 505_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524338

Caption: Abutment (NPRN:405137) on south bank of Afon Mellte, viewed from north-west.



Photo: 505_02 Originator: A. Coey Architects

Date: 17/02/2016 Ref no: P1120196

Caption: Pipe feed into mill race.



Photo: 505_03 Originator: A. Coey Architects

Date: 17/02/2016 Ref no: P1120199

Caption: Pipe detail at point where enters mill race.



SITE NO: 511.1 GP related?: Yes Lower weir

Function: Weir Context: GP Power Danger bld?: No

Nat Grid: 291925 208385 Community: Hirwaun; Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys; Rhondda Cynon

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Weirs CPAT HER: 39177 (sluice); RCAHMW: 405090

> 50037 (leat); 59554 (leat)

Coey survey?: -Survival: Sub remains Use: None

Commentary: Substantial remains of a vertical masonry weir across the Afon Mellte at the north end of the Works, immediately below the pump house on the west bank [208]. It diverted water from the Afon Mellte into the Lower Leat [512] to supply water to various waterwheels and turbines in the lower part of the factory complex. It comprises two sections, separated by a rocky outcrop in the river. Both parts of the structure are faced with randomly-sized dressed stone blocks.

> The longer main section is built off the bedrock and runs in a curve between the outcrop and left bank. Metal bolts projecting from its wide flat top probably are probably associated with stop logs to raise its effective height. At its south end is a substantial masonry abutment behind which is a sluice emplacement at the start of the leat. Old photographs show a vertical metal ladder down the face of this abutment giving access to the top of the weir; it has since been removed. Its other end is breached, probably deliberately so.

> The other part of the weir, between the outcrop and right bank, is basically a sluice emplacement (with vertical slots for the gate) by which the level of the impounded river could be lowered to permit maintenance of the weir.

The structure is explicitly cited as a weir on the 1877 OS map and subsequent editions. It is likewise captioned on the 1927 Nobel Plan.

It is one of two such weirs serving the factory.

References: Belford P. (2015), pp 15-16 (W11).

CPAT HER: 39177 (sluice), 50037 (leat), 59554 (leat)

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405090

Thomas D. (1997): PRN 2606

Photo: 511.1_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524118

Caption: Pump House and Wheelpit (NPRN:405091), and Middle Weir (NPRN:405090) viewed from

the south.



Photo: 511.1_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524119

Caption: Middle Weir (NPRN:405090) viewed from the south.



Photo: 511.1_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524120

Caption: Middle Weir (NPRN:405090) viewed from the north.



Photo: 511.1_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524131

Caption: Middle Weir (NPRN:405090), sluice at north end.



Photo: 511.1_05 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3345

Caption: Weir from footbridge just downstream.



Photo: 511.1_06 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030904

Caption: Weir from right bank.



Photo: 511.1_07 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3353

Caption: Weir from left bank.



SITE NO: 511.2 GP related?: Yes

Function: Bridge (foot/river) Context: GP Power Danger bld?: No Nat Grid: 291925 208385 Community: Hirwaun; Ystradfellte Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire In BBNP?: Yes Owner: BBNPA Protection: SAM BR230 CPAT HER: 39177 (sluice); RCAHMW: 405090 Nobel: Weirs 50037 (leat); 59554 (leat) Coey survey?: -Survival: Uncertain Use: None Commentary: The Lower Weir was originally spanned by a footbridge, of which there are now no obvious remains. It is captioned 'footbridge & weir' on the 1877 OS map, but not on subsequent editions. It may have been superseded by the tramway bridge but this is more than 500m downstream. Given that it was necessary to operate the two sluice gates on the weir, the bridge probably still existed until the factory closed (if not

References: Belford P. (2015), pp 15-16 (w11).

CPAT HER: 39177 (sluice), 50037 (leat), 59554 (leat)

thereafter) but was simply not captioned on the maps.

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405090 Thomas D. (1997): PRN 2606 **SITE NO: 512.1 Lower leat** GP related?: Yes

Context: GP Power Danger bld?: No Function: Leat

Nat Grid: Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

Owner: No In BBNP?: Yes Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39182; 50031 RCAHMW: 405092

Coey survey?: -Survival: Uncertain Use: None

Commentary: This 510m long stretch of the Lower Leat (750m in total) ran as an open channel from the Lower Weir to the Lower Aqueduct [513], whence it continued along the right bank [512.2] to supply various waterwheels and turbines (including those powering the incorporating mills). At its top (weir) end is a sluice emplacement with the remains of a bearing associated with the sluice gate's operating mechanism. The bank of the river hereabouts has a substantial stone revetment (now partly collapsed) to contain the channel. Tough reports that the first section of the leat comprises a stone-lined channel which then becomes a timber trough as far as the aqueduct. No water is abstracted from this section of the leat.

References: Belford P. (2015), p.16 (W12).

CPAT HER: 39182, 50031

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405092

Thomas D. (1997): PRN 2602

Tough E.M.B (1987a), Appendix A, p.4.

Tough E.M.B (1987a).

Photo: 512.1_01 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3354

Caption: Vestiges of sluice gate mechanism at weir end.



Photo: 512.1_02 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3350

Caption: Looking along headrace from sluice gate at weir end.



SITE NO: 512.2 Lower leat GP related?: Yes

Danger bld?: No Function: Leat Context: GP Power

Nat Grid: Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39182; 50031 RCAHMW: 405092

Coey survey?: -Survival: Some remains Use: None

Commentary: This 240m long stretch of the Lower Leat (750m in total) initially ran as an open channel along the right bank of the river from the Lower Aqueduct [513] to Incorporating Mills 1-8 [128]. By 1903, it had been extended to serve Mills 9-11 [122] as well. The two blocks of mills was originally powered by waterwheels but these were superseded with turbines [129 and 123 resp.] in the later 1800s. The leat also fed a turbine [201] on the right bank, immediately upstream from the Lower Aqueduct.

> Tough reports that it survives as a stone-lined, partly culverted channel. After the water discharged from the turbine at Mills 9-11, it returned to the river along a tailrace running parallel with the river.

References: Belford P. (2015), p.16 (W12).

> CPAT HER: 39182, 50031 Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405092 Thomas D. (1997): PRN 2602

Tough E.M.B (1987a), Appendix A, p.5.

Tough E.M.B (1987a).

Photo: 512.2_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524310

Caption: The Lower Leat (NPRN:405092) looking east from SN91510821.



SITE NO: 513 Lower aqueduct GP related?: Yes

Function: Bridge (leat/river) Context: GP Power Danger bld?: No

Nat Grid: 291552 208204 Community: Hirwaun; Ystradfellte

Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire

Taff

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 37084 RCAHMW: 405097

Coey survey?: - Survival: Sub remains Use: None

Commentary: The bridge carried the Lower Leat [512] over the Afon Mellte. It is a two-span

structure, with an abutment on each bank and a pier on the left bank (all in stone). The actual spans - undoubtedly iron troughs similar to those at the Upper Aqueduct [503] - are long gone. Sometime after 1985, a new galvanised metal girder structure

was built on the existing stone footings to carry a public footpath.

The bridge is shown on all editions of the OS maps from 1877 onwards and is

captioned as 'Aqueduct' on the 1914 map.

References: Belford P. (2015), p.17 (W13).

CPAT HER: 37084

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405097

Photo: 513_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524311

Caption: Aqueduct (NPRN:405097) carrying the Lower Leat across the Afon Mellte; intermediate

pier and south abutment viewed from the west.



Photo: 513_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524324

Caption: Aqueduct (NPRN:405097) carrying the Lower Leat across the Afon Mellte; intermediate

pier viewed from the south-west.

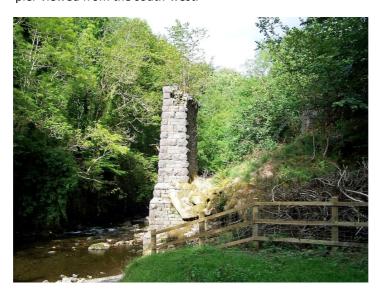


Photo: 513_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524325

Caption: Aqueduct (NPRN:405097) carrying the Lower Leat across the Afon Mellte; intermediate

pier and north abutment viewed from the south-west.



Photo: 513_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524326

Caption: Aqueduct (NPRN:405097) carrying the Lower Leat across the Afon Mellte; view along

aqueduct from south abutment.



Photo: 513_05 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524328

Caption: Aqueduct (NPRN:405097) carrying the Lower Leat across the Afon Mellte; north

abutment viewed from the east.



Photo: 513_06 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524329

Caption: Aqueduct (NPRN:405097) north abutment, and Press Pump House (NPRN:405085) viewed

from the south-east.



Photo: 513_07 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030892

Caption: Lower Aqueduct, now a footbridge, from right bank.



Photo: 513_08 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030911

Caption: Lower Aqueduct, now a footbridge, from right bank.



Photo: 513_09 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3379

Caption: Lower Aqueduct, now a footbridge, from right bank.



SITE NO: 601.1 GP related?: Yes

Danger bld?: No Function: Tramway Context: GP Transport

Nat Grid: Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Protection: SAM BR230 Owner: No

Nobel: Shown but not captioned CPAT HER: 39174; 50038 RCAHMW: 405055

Coey survey?: -Survival: Uncertain Use: None

Commentary: A 2050m long, 3ft 6in gauge horse-drawn tramway served the entire gunpowder factory; this particular section ran for 455m along the east bank of the Afon Mellte from the north end of the works to an aqueduct [603] on which it crossed the river. The actual rails were of inverted U-profile iron, with flat flanges to affix them directly to sleepers. Short sidings ran off the main line to serve the buildings. The lines in the vicinity of danger buildings were of timber to minimise the risk of accidental explosions.

> On the 1877 and 1897 OS maps this section ran only as far as building 308. In the period 1903-14, it was extended northwards by c.100m to serve a new high explosives magazine [309]. According to Pritchard et el, the tramway was last used in 1934.

This section has not been surveyed.

References: Belford P. (2015), p.18 (T1).

CPAT HER: 39174, 50038

Moses T.L. (1979a).

Nobel Industries plan (1927).

OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.46.

Pritchard T. (1985).

RCAHMW NPRN: 405055

Stevens R. (1974).

Tough E.M.B (1987b), p.4.

SITE NO: 601.2 GP related?: Yes

Danger bld?: No Function: Tramway Context: GP Transport

Nat Grid: Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: 39174; 50038 RCAHMW: 405055

Coey survey?: Partly (FH) Survival: Sub remains Use: None

Commentary: A 2050m long, 3ft 6in gauge horse-drawn tramway served the entire gunpowder factory; this particular section ran for 1545m along the west bank of the Afon Mellte from an aqueduct [603] on which it crossed the river to c.50m beyond the entrance gates where it re-crossed the river to the east bank [610]. The actual rails were of inverted U-profile iron, with flat flanges to affix them directly to sleepers. Short sidings and loops ran off the main line to serve the buildings. In the vicinity of danger buildings, the actual track was of timber to minimise the risk of accidental explosions.

> The 1877 OS map shows the SW end of the tramway to have made use of the lines of the Dinas Bridge Firebrick Works. By 1903, however, a new line had been laid through the former brickworks. Prior to 1880, the line also ran through a 70m long tunnel excavated out of the rock [609]. According to Pritchard et el, the tramway was last used in 1934.

Although the actual line is long lifted, its route can is still clearly evident along a public footpath.

References: Belford P. (2015), p.18 (T1).

CPAT HER: 39174, 50038

Moses T.L. (1979a).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405055

Stevens R. (1974).

Thomas D. (1997): PRN 2594 Tough E.M.B (1987a), pp 12-16.

Tough E.M.B (1987b), p.4.

Photo: 601.2_01 Originator: Pritchard et al (1985), p.17

Date: - Ref no: -

Caption: Horse-drawn wagon on tramway.

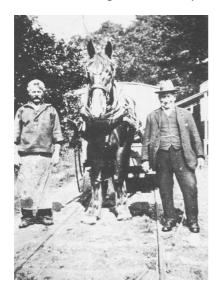


Photo: 601.2_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524175

Caption: Flat-bottom rails reinforcing the bank, tramway formation (NPRN:405055) at SN92060854.



Photo: 601.2_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524176

Caption: Tramway (NPRN:405055), junction of main route (left) and branch to magazines

(NPRN:405104), looking east from SN92090858.



Photo: 601.2_04 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524177

Caption: Tramway (NPRN:405055), junction of main route (left) and branch to magazines

(NPRN:405104), looking east from SN92090858.



Photo: 601.2_05 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524332

Caption: Tramway (NPRN:405055) formation looking east from SN91610824.



Photo: 601.2_06 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524334

Caption: Tramway (NPRN:405055) deviation round tunnel, looking south-west from SN91710838.



Photo: 601.2_07 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524335

Caption: Hydraulic Press House (NPRN:405087) with Tramway (NPRN:405055) formation to right,

looking south-west.



Photo: 601.2_08 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3149

Caption: Tramway - looking south from Upper Aqueduct. Mill race on left.



Photo: 601.2_09 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3154

Caption: Tramway - looking SW along cutting just beyond crossing of mill race.



Photo: 601.2_10 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3161

Caption: Tramway - looking N at junction with branch line [605] (at right).



Photo: 601.2_11 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3205

Caption: Tramway - looking SW just beyond junction with branch line [605].



Photo: 601.2_12 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3240

Caption: Tramway - revetment wall along river, directly south of block 217.



Photo: 601.2_13 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3243

Caption: Tramway - cantilevered section (from below), directly south of block 217.



Photo: 601.2_14 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3217

Caption: Tramway - cantilevered section directly south of block 217.



Photo: 601.2_15 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3255

Caption: Tramway - looking SW from building 215. Piers for overhead leat [502.3] at right.



Photo: 601.2_16 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3231

Caption: Tramway - revetment wall along river, opposite buildings 212 and 213.



Photo: 601.2_17 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3370

Caption: Tramway - looking E just downstream from tramway bridge. Old corning house [205] at

right.



Photo: 601.2_18 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3373

Caption: Tramway - looking E between buildings 205 and 204. Note landslide at far end.



Photo: 601.2_19 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3343

Caption: Tramway - looking N across landslide just east of building 204.



Photo: 601.2_20 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3378

Caption: Tramway - looking E just east of building 202.



Photo: 601.2_21 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030914

Caption: Tramway - feature in vicinity of block 108.



SITE NO: 601.3 GP related?: Yes

Function: Tramway Context: GP Transport Danger bld?: No Nat Grid: Community: Rhigos Historic County: Brecknockshire Admin Unit: Rhondda Cynon Taff In BBNP?: No Owner: No Protection: -Nobel: -CPAT HER: -RCAHMW: -Coey survey?: -Survival: Uncertain Use: None Commentary: A 2050m long, 3ft 6in gauge horse-drawn tramway served the entire gunpowder factory; this particular section ran for 50m along the east bank of the Afon Mellte from a bridge [610] on which it crossed the river to Dr Bevan's tramway [913]. The actual rails were of inverted U-profile iron, with flat flanges to affix them directly to sleepers. According to Pritchard et el, the tramway was last used in 1934. This section of the line has not been surveyed.

References:

OS maps.

SITE NO: 602 GP related?: Yes

Function: Bri	idge (tram/stream)	Context: GP Transport	Danger bld?: No
Nat Grid: 292	2172 209072	Community: Hirwaun	
Admin Unit: Rhondda Cynon Taff		Historic County: Brecknockshire	
In BBNP?: Yes	S	Owner: No	Protection: SAM BR230
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	A small bridge carrying the tramway [601.1] over a stream. Dates from the period 1903-14 when the line was extended northwards. Not surveyed.		
References:	OS maps.		

SITE NO: 603

Upper tramway bridge

GP related?: Yes

Function: Bridge (tram/leat) Context: GP Transport Danger bld?: No

Nat Grid: 292049 208714 Community: Hirwaun; Ystradfellte

Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire

Taff

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Tramway above viaduct CPAT HER: - RCAHMW: 405083

Coey survey?: Partly (FH) Survival: None Use: None

Commentary: The tramway [601] used the existing aqueduct [503] carrying the Upper Leat to cross

the Afon Mellte. Planks were presumably laid across the tops of the metal water trough to carry the rails, but how wide it was and whether there was any protective

parapet is unknown, all vestiges having long disappeared.

References: Belford P. (2015), p.18 (T2).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405083

Photo: 603_01 Originator: Pritchard et al (1985), p.32

Date: 1980s Ref no:

Caption: West end of aqueduct.



SITE NO: 604 GP related?: Yes

Function: Bridge (tram/leat) Context: GP Transport Danger bld?: No

Nat Grid: 292051 208657 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: Yes (FH) Survival: None Use: None

Commentary: Site of a small flat skew bridge which carried the tramway [601.2] over the Upper

Leat [502.2]. It is shown on all OS maps from 1877 onwards. No obvious traces

survive, the race hereabouts having been infilled.

References: OS maps.

Photo: 604_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524201

Caption: Tramway (NPRN:405055) crossing the Upper Leat (NPRN:405081) at SN92050865, looking

south.



Photo: 604_02 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3152

Caption: Tramway - crossing of mill race (scale rod set along race).



SITE NO: 605 GP related?: Yes

Function: Tramway Context: GP Transport Danger bld?: No

Nat Grid: Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405055

Coey survey?: Yes (FH) Survival: Sub remains Use: None

Commentary: A 125m long branch off the main tramway [601.2] to serve the magazines near the

SW end of the aqueduct. Shown on the 1877 OS map and subsequent editions. The

line is long lifted, but its course is still followed by a footpath.

References: Belford P. (2015), p.18 (T3).

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405055

Photo: 605_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524176

Caption: Tramway (NPRN:405055), junction of main route (left) and branch to magazines

(NPRN:405104), looking east from SN92090858.



Photo: 605_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524177

Caption: Tramway (NPRN:405055), junction of main route (left) and branch to magazines

(NPRN:405104), looking east from SN92090858.



Photo: 605_03 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3163

Caption: Tramway branch - looking N at junction with main tramway (at left).



Photo: 605_04 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3164

Caption: Tramway branch - looking N just beyond junction with main tramway.



Photo: 605_05 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3168

Caption: Tramway branch - revetment wall alongside of track just south of building 219.



Photo: 605_06 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3176

Caption: Tramway branch - looking N from building 219.



Photo: 605_07 Originator: F.W. Hamond

Date: 04/11/2015 Ref no: IMG_3190

Caption: Tramway branch - revetment wall along river in vicinity of building 219.



SITE NO: 606 GP related?: Yes

Function: Tramway

Context: GP Transport

Danger bld?: No

Nat Grid:

Community: Hirwaun

Admin Unit: Rhondda Cynon Taff

Historic County: Brecknockshire

In BBNP?: Yes

Owner: No

Protection: SAM BR230

Nobel: Shown but not captioned

CPAT HER: 39175

RCAHMW: 405055

Commentary: A 180m long branch off the main tramway [601.2] to serve several buildings on the

Survival: Uncertain

east bank of the Afon Mellte. It was laid in the period 1877-1903 and is first shown on the 1903 OS map. It has not been surveyed in detail but a footpath is believed to

Use: None

follow part of its course.

References: Belford P. (2015), p.19 (T7).

Coey survey?: -

CPAT HER: 39175

Nobel Industries plan (1927).

OS maps.

RCAHMW NPRN: 405055

Thomas D. (1997): PRN 2601

Photo: 606_01 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3368

Caption: Looking SW along former tramway (now a footpath) from SW end of tramway bridge.



SITE NO: 607

Lower tramway bridge

GP related?: Yes

Function: Bridge (tram/river) Context: GP Transport Danger bld?: No

Nat Grid: 291894 208389 Community: Hirwaun; Ystradfellte

Admin Unit: Powys; Rhondda Cynon Historic County: Brecknockshire

Taff

In BBNP?: Yes Owner: BBNPA Protection: SAM BR230

Nobel: Shown but not captioned CPAT HER: - RCAHMW: 405093

Coey survey?: - Survival: Sub remains Use: Foot bridge

Commentary: A two-span metal girder bridge formerly carried a branch tramway [606] over the

Afon Mellte. It was erected in the period 1877-1903 and is first shown on the 1903 map. The spans are long gone but have been replaced by a modern metal girder footbridge (with timber deck and parapets) which utilizes the original stone

abutments and pier.

References: Belford P. (2015), pp 19-20 (T6).

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1985).

RCAHMW NPRN: 405093

Photo: 607_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524113

Caption: Tramway bridge (NPRN:405093) viewed from the east.



Photo: 607_02 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524112

Caption: Tramway bridge (NPRN:405093) viewed from the west.



Photo: 607_03 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524111

Caption: Tramway bridge (NPRN:405093) viewed from the north-east.



Photo: 607_04 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3351

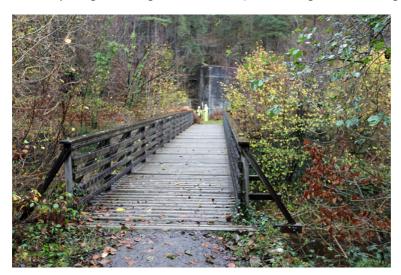
Caption: Tramway bridge (now a footbridge), from upstream.



Photo: 607_05 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3351

Caption: Tramway bridge - looking NE across deck (new corning house in background).



SITE NO: 608 GP related?: Yes

Function: Bri	dge (tram/leat)	Context: GP Transport	Danger bld?: No
Nat Grid: 29	1889 208379	Community: Hirwaun	
Admin Unit:	Rhondda Cynon Taff	Historic County: Brecknocksl	nire
In BBNP?: Ye	S	Owner: No	Protection: SAM BR230
Nobel: Show	n but not captioned	CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	Site of a small flat skew bridge which carried the branch tramline [606] over the Lower Leat [512.1]. It is shown on all OS maps from 1903 onwards. No obvious traces survive, but further survey is necessary to confirm this.		
References:	Nobel Industries plan (1 OS maps.	927).	

SITE NO: 609 GP related?: Yes

Function: Tramway tunnel Context: GP Transport Danger bld?: No

Nat Grid: 291698 208368 (C) Community: Ystradfellte

Historic County: Brecknockshire Admin Unit: Powys

In BBNP?: Yes Owner: BBNPA Protection: -

Nobel: Tunnel (bricked up) **CPAT HER: 37085** RCAHMW: 405055

Coey survey?: Yes (AC/FH) Survival: Sub remains Use: None

Commentary: This tunnel originally carried the main tramway [601.2] through the rock face on the west bank. It is explicitly cited as 'tunnel' on the 1877 OS map. It is noted on the 1927 Nobel Plan as 'Tunnel, bricked up'. According to Pritchard, there was a plaque reading 'This tunnel closed May 1880'; this plaque apparently went missing in 1923. The new line of tramway bypassed the tunnel entirely and ran along a revetted stone ledge above the riverbank.

> The north end of the tunnel is now blocked by a landslide. The south portal remains open but is barricaded with a wooden fence to prevent entry.

The inside of the tunnel is substantially intact, with only a few collapses. It measures c.2.4-2.8m wide by c.1.9-2.4m high in cross-section and is entirely rock-cut without any brick or dressed stone lining. A 25cm wide by 15cm deep drainage channel capped with flags runs down its east side. Most of the tramway sleepers have been lifted but their positions are still evident as shallow channels across the floor. Those few surviving ones are made from uncut timber split in two. There is also at least one surviving fragment of iron tramline. There are substantial vestiges of whitewash on the walls (possibly a safety measure to show up any block gunpowder).

References: Belford P. (2015), p.21 (T8).

CPAT HER: 37085

Nobel Industries plan (1927).

OS maps.

Pritchard T. (1972).

RCAHMW NPRN: 405055

Stevens R. (1974).

Photo: 609_01 Originator: David J. Percival

Date: 13/10/2006 Ref no: RCAHMW NPRN: 524333

Caption: Tramway (NPRN:405055) south portal to the former tramway tunnel at SN91700832.



Photo: 609_02 Originator: F.W. Hamond

Date: 29/10/2015 Ref no: P1030899

Caption: South entrance to tramway tunnel.



Photo: 609_03 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3293

Caption: Tunnel - looking N from S end.



Photo: 609_04 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3307

Caption: Tunnel - looking N from c.30m beyond S end.



Photo: 609_05 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3320

Caption: Tunnel - blockage at N end.



Photo: 609_06 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3320

Caption: Tunnel - looking S from N end.



Photo: 609_07 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3336

Caption: Tunnel - traces of whitewash on wall.



Photo: 609_08 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3285

Caption: Tunnel - tramway sleeper.



Photo: 609_09 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3285

Caption: Tunnel - excavated tramway sleeper.



Photo: 609_10 Originator: F.W. Hamond

Date: 05/11/2015 Ref no: IMG_3273

Caption: Tunnel - drainage channel along side of tunnel.



SITE NO: 610 GP related?: Yes

Function: Bri	dge (tram/river)	Context: GP Transport	Danger bld?: No
Nat Grid: 290	0999 207931	Community: Rhigos; Ystradfe	llte
	Powys; Rhondda Cynon Taff	Historic County: Brecknocksh	nire; Glamorgan
In BBNP?: Yes	S	Owner: No	Protection: -
Nobel: Shown but not captioned		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	Some 50m outside the entrance gates to the factory, the tramway (601.2/601.3) crossed the Afon Mellte on this bridge before joining up with Dr Bevan's tramway on the east bank. The bridge is shown on all editions of the OS maps from 1876 onwards. Not surveyed.		
References:	Nobel Industries plan (19	927).	

SITE NO: 611 GP related?: Yes

Function: Tramway Inclined Context: GP Transport Danger bld?: No

plane

Nat Grid: 291034 207777 (C) Community: Rhigos

Admin Unit: Rhondda Cynon Taff Historic County: Glamorgan

In BBNP?: No Owner: No Protection: -

Nobel: Incline railway (bogie) CPAT HER: - RCAHMW: -

Coey survey?: - Survival: Uncertain Use: None

Commentary: This inclined plane ran for 345m from Dr Bevan's tramway [913] to a siding on the

Great Western Railway [612]. It is shown on the OS maps from 1876 onwards. At the end of the works' tramway [601.3], wagons from the gunpowder factory crossed over Bevan's line and were then hauled up to the main line using a balanced counterweight. Pritchard et al record an accident on 21 January 1912 when a load of saltpetre was being let down; four boys were riding the trolley as well and one was

killed when it broke free.

References: OS maps.

Pritchard T, Evans J, & Johnson, S. (1985), p.35.

SITE NO: 612 Dinas Siding GP related?: Yes

Function: Railway	y siding	Context: GP Transport	Danger bld?: No
Nat Grid: 291082	2 207672 (C)	Community: Rhigos	
Admin Unit: Rhor	ndda Cynon Taff	Historic County: Glamorgan	
In BBNP?: No		Owner: No	Protection: -
Nobel: Dinas Sidi	ing	CPAT HER: -	RCAHMW: -
Coey survey?: -		Survival: Uncertain	Use: None
pla bee	7: This siding was used for the transfer of materials between the top of the inclined plane [611] and the Great Western Railway, which the Vale of Neath Railway had been part of since 1865 [920]. It is shown on all editions of the OS maps from 1876 onwards and is captioned 'Dinas Siding' on the 1927 Nobel Plan.		
References: OS	S maps.		

SITE NO: 901 Cwm Gored Sand Works/ Silica Mines GP related?: No

Function: Silica quarry/mine Context: Extractive industry Danger bld?: No

Nat Grid: 289921 208698 (C) Community: Glynneath; Ystradfellte

Admin Unit: Castell-nedd Port Talbot; Historic County: Brecknockshire; Glamorgan

Powys

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: 79696-79699; RCAHMW: 40816

79705

Coey survey?: - Survival: Uncertain Use: None

Commentary: Extensive area of silica quarrying and mining on Afon Nedd in vicinity of Cwm

Gored. Marked variously as coal, fireclay and silica levels on 1876-77 and 1897-1903 OS maps and as 'old levels (silica)' on 1914 map. The maps show a number of substantial buildings at the upper end of the site, where the rock was processed prior to its conveyance along a mineral tramway [902] to Abernant Brickworks just west of Glyn Neath. The upper mine area also contained a water-powered crushing mill. The works' manager lived at Glan-Yr-Afon, 550m NE of the upper mine. The

mines closed in 1909.

References: OS maps.

RCAHMW NPRN: 40816 Swann G. (2006), p.23. Photo: 901_01 Originator: West Glamorgan Archives

Date: - Ref no: -

Caption: Cwm Gored Sand Works.



SITE NO: 902

Cwm Gored Silica Mines Tramways

GP related?: No

Danger bld?: No Function: Tramway Context: Transport

Nat Grid: Community: Glynneath; Ystradfellte

Admin Unit: Castell-nedd Port Talbot; Historic County: Brecknockshire; Glamorgan

Powys

In BBNP?: Yes Owner: No Protection: -

Nobel: -CPAT HER: -RCAHMW: 34647

Survival: Some remains Coey survey?: -Use: None

Commentary: A horse-drawn tramway (2ft 6in gauge) connecting the silica mines in the upper reaches of the River Neath with Abernant Brickworks at Glyn Neath. Extant by 1876, the line started at the upper mines on the left bank of the river, then crossed over to the right bank which it followed to Pontneddfechan before turning down the Vale of Neath to Abernant. A branch off the main line was laid in 1876-1897 to serve mines lower down on the left bank.

> The mines which the tramway served closed in 1909. Although the actual track is long lifted, its route can still be followed along a public footpath. According to an audio guide to this locality, the remnants of stone sleepers and bridge abutments survive.

References: Brecon Beacons National Park (n.d.).

OS maps.

RCAHMW NPRN: 34647. Swann G. (2006), p.23.

SITE NO: 903 Pontneddfechan Mill GP related?: No

Function: Grain milling Context: Manufacturing Danger bld?: No

industry

Nat Grid: 290020 208111 Community: Glynneath

Admin Unit: Castell-nedd Port Talbot Historic County: Glamorgan

In BBNP?: No Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 24937

Coey survey?: - Survival: Uncertain Use: None

Commentary: Reputedly of 14th C date, this corn mill is captioned as 'Pont-nedd-Fychan Mill

(freestone)' on the 1877 OS map. It was disused by the 1914 edition.

References: OS maps.

RCAHMW NPRN: 24937.

SITE NO: 904 Pont-nedd-fechan (old)

Function: Bridge (road/river) Context: Transport Danger bld?: No

GP related?: No

Nat Grid: 290103 207671 Community: Glynneath; Ystradfellte

Admin Unit: Castell-nedd Port Talbot; Historic County: Brecknockshire; Glamorgan

Powys

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 24139

Coey survey?: - Survival: Sub remains Use: Road bridge

Commentary: A single-arch masonry road bridge over the Afon Nedd, and after which the village is

named. Captioned as 'Pont-nedd-Fychan' on the 1877 OS map as subsequent

editions.

References: OS maps.

RCAHMW NPRN: 24139.

Photo: 904_01 Originator: -

Date: - Ref no: -

Caption: Postcard showing Pont-nedd-fechan.



Photo: 904_02 Originator: S.L. Evans

Date: 22/06/1964 Ref no: RCAHMW NPRN: 488821

Caption: Pont-nedd-fechan from upstream. Note new bridge in background.

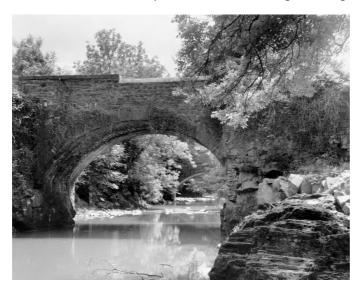


Photo: 904_03 Originator: S.L. Evans

Date: 22/06/1964 Ref no: RCAHMW NPRN: 488822

Caption: Pont-nedd-fechan from upstream.



SITE NO: 905 Pont-nedd-fechan (new)

Context: Transport Danger bld?: No

GP related?: No

Nat Grid: 290127 207623 Community: Glynneath; Ystradfellte

Admin Unit: Castell-nedd Port Talbot; Historic County: Brecknockshire; Glamorgan

Powys

Function: Bridge (road/river)

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: - Survival: Sub remains Use: Road bridge

Commentary: A road bridge over the Afon Nedd c.50m downstream from the old bridge.

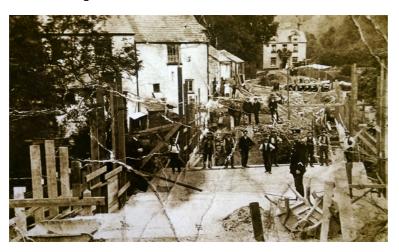
Constructed c.1908-09 and first shown on 1914 OS map.

References: OS maps.

Photo: 905_01 Originator: -

Date: c.1908 Ref no: -

Caption: The new bridge at Pontneddfechan under construction.



SITE NO: 906

Pontneddfechan Reservoir

GP related?: No

Function: Water Context: Utilities Danger bld?: No

Nat Grid: 290337 208193 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: -

Coey survey?: - Survival: Uncertain Use: None

Commentary: Constructed in period 1903-14. Cited as 'Reservoir (Neath RD Council)' on 1914 OS

map and shown on all subsequent editions.

References: OS maps.

SITE NO: 907 GP related?: No

Function: Stone quarry	Context: Extractive industry	Danger bld?: No	
Nat Grid: 290963 208111	Community: Ystradfellte		
Admin Unit: Powys	Historic County: Brecknockshire		
In BBNP?: Yes	Owner: No	Protection: -	
Nobel: -	CPAT HER: -	RCAHMW: -	
Coey survey?: -	Survival: Uncertain	Use: None	
Commentary: Captioned as 'Quarry' or	n 1877 OS map, and as 'Old quar	ry' from 1903 onwards.	
References: OS maps.			

SITE NO: 908 Dinas Bridge Firebrick Works

GP related?: No

Function: Brickworks Context: Manufacturing Danger bld?: No

industry

Nat Grid: 291032 207996 Community: Ystradfellte

Admin Unit: Powys Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 405050

Coey survey?: - Survival: Uncertain Use: None

Commentary: The Dinas Bridge Brickworks were opened in 1820 by Messrs Fredericks and Jenner

for the production of firebricks from locally-obtained silica (silicon dioxide). The 1877 OS map captions the site as 'Dinas Rock Brick Works' and shows four large circular kilns and ancillary buildings. The bricks were apparently taken out on Dr Bevan's railway to Pont Walby [913] and also up an inclined plane to a siding [611]

on the Great Western Railway.

Although the works lay within C&H's gunpowder factory, the map caption implies that they were still operational in the 1870s (they are not cited as disused). By 1903, however, the works had been demolished as nothing is shown on the OS map of

that date. When exactly they closed (and why) is uncertain.

References: OS maps.

RCAHMW NPRN: 405050

SITE NO: 909 GP related?: No

Function: Sand quarry Context: Extractive industry Danger bld?: No Nat Grid: 291142 207998 Community: Ystradfellte Historic County: Brecknockshire Admin Unit: Powys In BBNP?: Yes Owner: No Protection: -Nobel: Shown but not captioned CPAT HER: -RCAHMW: -Coey survey?: -Survival: Some remains Use: None Commentary: An extensive sand pit (150m x 40m) is shown just east of the Dinas Bridge Brick Works on all editions of the OS maps. It is captioned as 'Old sand pit' on the 1877 edition. Although situated immediately east of the brick works, it is uncertain whether there was any functional relationship between them; an alternative possibility is that it was a source of building sand. References: Nobel Industries plan (1927).

OS maps.

SITE NO: 910 GP related?: No

Function: Brid	dge (road/river)	Context: Transport	Danger bld?: No
Nat Grid: 291	1084 207947	Community: Hirwaun; Ystrad	Ifellte
	Powys; Rhondda Cynon Taff	Historic County: Brecknocksl	hire; Glamorgan
In BBNP?: Yes	5	Owner: No	Protection: -
Nobel: Show	n but not captioned	CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Sub remains	Use: Road bridge
Commentary:	mentary: A bridge carries a minor road over the Afon Mellte between Pontneddfechan and Dinas Rock. Depicted (but unnamed) on all OS map editions from 1877 onwards.		
References:	Nobel Industries plan (1	927).	
	OS maps.		

SITE NO: 911 GP related?: No

Function: Bri	idge (foot/river)	Context: Transport	Danger bld?: No
Nat Grid: 29	0655 207829	Community: Rhigos; Ystradfe	ellte
	Powys; Rhondda Cynon Taff	Historic County: Brecknocksl	nire; Glamorgan
In BBNP?: Ye	s	Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	A footbridge over the Riv on 1914 OS map.	ver Neath. Erected in the period	I 1903-14 and first depicted
References:	OS maps.		

SITE NO: 912 GP related?: No

Function: Br	idge (foot/river)	Context: Transport	Danger bld?: No
Nat Grid: 29	00578 207750	Community: Rhigos; Ystradfe	llte
	Powys; Rhondda Cynon Taff	Historic County: Brecknocksh	nire; Glamorgan
In BBNP?: Ye	es	Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	A footbridge over Afon Nedd. Erected prior to 1877 and first shown on OS map of that date. Its absence from the 1897 map and subsequent editions implies that it was destroyed (perhaps by floods?) in the 1880s or '90s.		
References:	OS maps.		

SITE NO: 913

Dr Bevan's Tramway

GP related?: No

Danger bld?: No Function: Tramway Context: Transport

Nat Grid: Community: Hirwaun; Rhigos

Admin Unit: Castell-nedd Port Talbot; Historic County: Brecknockshire; Glamorgan

Rhondda Cynon Taff

In BBNP?: Yes Owner: No Protection: -

Nobel: -CPAT HER: -RCAHMW: 405056

Coey survey?: -Survival: Uncertain Use: None

Commentary: Built by Dr Richard Bevan to convey limestone from a quarry at Dinas Rock [914] to the Neath Canal at Abernant, just west of Glyn Neath. Work started in 1802 but was temporarily halted whilst the Cefin Rhigos tramway was built from Hirwaun to Abernant, via Pont Walby. Work on Bevan's tramway recommenced in 1805 and it was finally connected with the Pont Walby - Abernant section of the Cefin Rhigos line in 1806.

> The line was originally 4ft 2in gauge but was converted to 2ft 6in and 3ft 6in mixed gauge in 1860. It is joined at one point by the tramway from the Glyn Neath Gunpowder Works [601] and is also connected to the Great Western Railway by an inclined plane [611]. The tramway ceased to be used in the 1920s or '30s.

References: OS maps.

RCAHMW NPRN: 405056

SITE NO: 914

Dinas Rock Limestone Quarry

GP related?: No

Function: Limestone quarry Context: Extractive industry Danger bld?: No

Nat Grid: 291158 207928 (C) Community: Rhigos

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: 39169 RCAHMW: -

Coey survey?: - Survival: Sub remains Use: None

Commentary: The outcrop at Crag-y-Ddinas (also known as Black Rock) was quarried for limestone

from the 18th C onwards. The 1877 OS map and subsequent editions mark a quarry and lime kiln. The material was conveyed to the Neath Canal along Dr Bevan's

Tramway [913].

References: CPAT HER: 39169

OS maps.

Smith R. (1981).

Thomas D. (1997): PRN 2597

SITE NO: 915 Dinas Rock Silica Mines

Function: Silica quarry/mine Context: Extractive industry Danger bld?: No Nat Grid: 291566 (C) Community: Hirwaun; Rhigos Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire; Glamorgan In BBNP?: Yes Protection: SAM BR229 Owner: No Nobel: -**CPAT HER: 39158** RCAHMW: 275634 Coey survey?: -Survival: Sub remains Use: None

GP related?: No

Commentary:

The prominent outcrop at Craig-y-Ddinas (Dinas Rock) comprises Twrch Sandstone (part of the Millstone Grit Series) which contains thick layers of silica (silicon dioxide). Because of its exceptional purity, bricks made from it can withstand very intensive heat and were in worldwide demand as refractory bricks for lining smelters. Such was their quality that they were universally known as 'Dinas' bricks. Although these particular silica deposits were known in the late 1700s, it was not until the early 1800s that William Young developed Dinas brick (silica with an admixture of limestone). In 1822, the Dinas Fire Brick Company was established to exploit Young's discovery commercially. A brickworks was built at Pont Walby, on the eastern outskirts of Glyn Neath, and the silica conveyed to it along Dr Bevan's Tramway [913]. The Dinas Brick Co was succeeded by John Player & Co (1825), Riddles, Young & Co (1829), and then by Young & Allen (1852). Mining ceased c.1921 but then resumed in 1930. Its last owners were Messrs Richard, Thomas & Baldwins Ltd, manufacturers of firebrick at Landore, Swansea. The mines closed in 1964. The eastward expansion of the mines up the Afon Sychryd Gorge is shown on successive editions of the OS maps from 1877 onwards. They were served by an internal network of tramways [916] and also, in the 1900s, by an inclined plane [917] and aerial ropeway [918].

References: CPAT HER: 39158

Fellows, R. (2015).

OS maps.

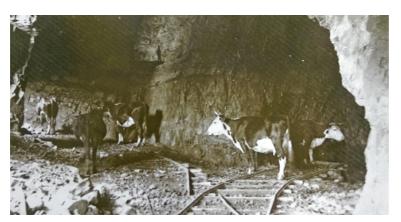
RCAHMW NPRN: 275634.

Thomas D. (1997): PRN 1472, 2583, 2598

Photo: 915_01 Originator: West Glamorgan Archives

Date: c.1920 Ref no:

Caption: Inside Dinas Rock Silica Mines.



SITE NO: 916

Dinas Rock Silica Mine Tramways

GP related?: No

Function: Tramway Context: Transport Danger bld?: No

Nat Grid: Community: Hirwaun; Rhigos

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire; Glamorgan

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: - RCAHMW: 411296

Coey survey?: - Survival: Uncertain Use: None

Commentary: A network of tramways serving the silica mines and quarries on both banks of the

Afon Sychryd just east of Dinas Rock [915]. Several tramways are depicted on the 1877 OS map and by 1903, they had been extended eastwards via a 140m long tunnel to serve mines on the upper reaches of the river (where there was also a crushing plant). The tramways were of 2ft 0in and 2ft 6in gauge and operated by horses. Several Ruston & Hornsby diesel locos were deployed in the upper mines after the Second World War. In the mid-1900s, the tramways were supplemented by an inclined plane [917] and aerial ropeway [918]. Operations ceased in the early 1960s and the tramway was lifted in the 1970s.

References: Fellows, R. (2015).

OS maps.

RCAHMW NPRN: 411296

SITE NO: 917 Dinas Rock Silica Mine Inclined Plane GP related?: No

Function: Inclined plane Context: Extractive industry Danger bld?: No

Nat Grid: 291435 207982 (C) Community: Rhigos

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: 39155 RCAHMW: 33462

Coey survey?: - Survival: Some remains Use: None

Commentary: An c.55m long inclined plane on the right bank of the Afon Sychryd which brought

crushed silica down from the mine/quarry on the upper reaches of the river [915]. It rose at an angle of 25-30 degrees from west to east and comprised c.2.4m wide transverse timbers secured to two longitudinal RSJs resting on vertical steel columns. A tramway fed a hopper at the top end of the plane and the silica was taken out by lorry at the bottom. The plane was superseded by an aerial ropeway [918] and was converted into a pedestrian footpath. The mine ceased production in

the early 1960s and only vestiges of the plane now remain.

References: CPAT HER: 39155

Fellows, R. (2015).

OS maps.

RCAHMW NPRN: 33462.

Thomas D. (1997): PRN 1126

Function: Ae	rial ropeway	Context: Extractive industry	Danger bld?: No
Nat Grid: 29	1402 207894 (C)	Community: Hirwaun; Rhigo	S
Admin Unit:	Rhondda Cynon Taff	Historic County: Brecknocks	hire; Glamorgan
In BBNP?: Ye	S	Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Uncertain	Use: None
Commentary:	the Afon Sychryd [915]. I Ltd, firebrick manufactur	eway serving the mines/quarri t was installed by Messrs Richa ers of Landor, Swansea, in the year in which the mine closed	rd, Thomas and Baldwins mid-1900s and is captioned
References:	Fellows, R. (2015).		
	OS maps.		

SITE NO: 919 GP related?: No

Function: Bri	dge (road/river)	Context: Transport	Danger bld?: No
Nat Grid: 292	1072 207901	Community: Hirwaun; Rhigos	3
Admin Unit:	Rhondda Cynon Taff	Historic County: Brecknocksh	nire; Glamorgan
In BBNP?: Yes	S	Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: -
Coey survey?:	-	Survival: Sub remains	Use: Road bridge
Commentary:	Commentary: A bridge carries a minor road over the Afon Sychryd just south of its crossing of the Afon Mellte. Depicted (but unnamed) on all OS map editions from 1877 onwards.		
References:	OS maps.		

SITE NO: 920

Great Western Railway

GP related?: No

Danger bld?: No Function: Railway Context: Transport

Nat Grid: Community: Rhigos

Admin Unit: Rhondda Cynon Taff Historic County: Glamorgan

Owner: No In BBNP?: No Protection: -

Nobel: -CPAT HER: -RCAHMW: -

Coey survey?: -Survival: Uncertain Use: None

Commentary: This line originated as the Vale of Neath Railway which was authorised by Act of Parliament in 1846. This particular stretch is on the Neath - Aberdare section of the line and opened in 1851; it was extended to Merthyr Tydfill in 1853. West of Neath, the company had running powers over the South Wales Railway which enabled it to connect with Swansea Docks. In 1863, the company opened its own line (the Swansea & Neath Railway) from Neath to the docks. The Vale of Neath Railway Co was amalgamated with the Great Western Railway in 1865. The Glyn Neath -Hirwaun section closed in 1967. The line is now crossed by the Glen Neath by-pass. A siding [612] at the top of an inclined plane [611] enabled materials to be transported to and from the tramway [601] serving the Glyn Neath gunpowder works.

References: OS maps.

Railscot railway database.

SITE NO: 921 Pencaedrain Tunnel GP related?: No

Function: Ra	ilway tunnel	Context: Transport	Danger bld?: No
Nat Grid: 29	1630 207653 (C)	Community: Rhigos	
Admin Unit:	Rhondda Cynon Taff	Historic County: Glamorgan	
In BBNP?: No		Owner: No	Protection: -
Nobel: -		CPAT HER: -	RCAHMW: 34846
Coey survey?:	-	Survival: Sub remains	Use: None
Commentary:	_	nes on the Neath - Aberdare sec I in 1851. It became part of the	
References:	OS maps.		
	Railscot railway databas	e.	
	RCAHMW NPRN: 34846		
	RCAHMW NPRN: 34846		

SITE NO: 922

Cilhepste-cerig Bridge

GP related?: No

Function: Bridge (foot/river) Context: Transport Danger bld?: No

Nat Grid: 292194 209077 Community: Hirwaun

Admin Unit: Rhondda Cynon Taff Historic County: Brecknockshire

In BBNP?: Yes Owner: No Protection: -

Nobel: - CPAT HER: 39162 RCAHMW: -

Coey survey?: - Survival: Some remains Use: Uncertain

Commentary: Abutments of a bridge which formerly carried a footpath along the left bank of the

Afon Mellte over a small tributary stream. It is shown (but uncaptioned) on the 1877

OS map and subsequent editions.

References: CPAT HER: 39162

OS maps.

Thomas D. (1997): PRN 2587